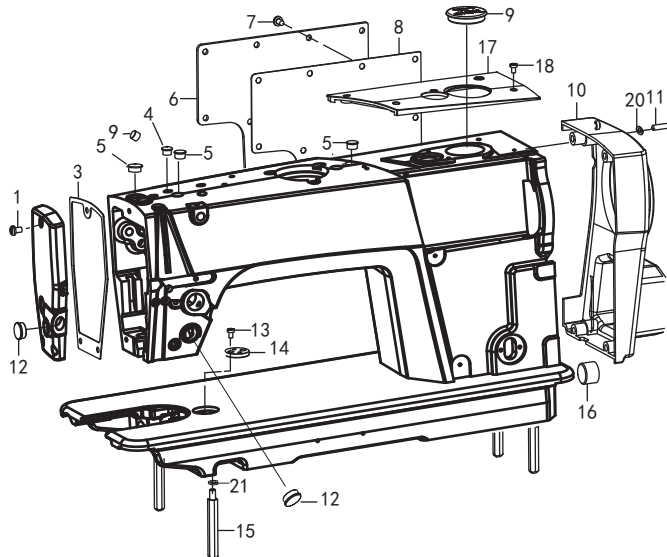
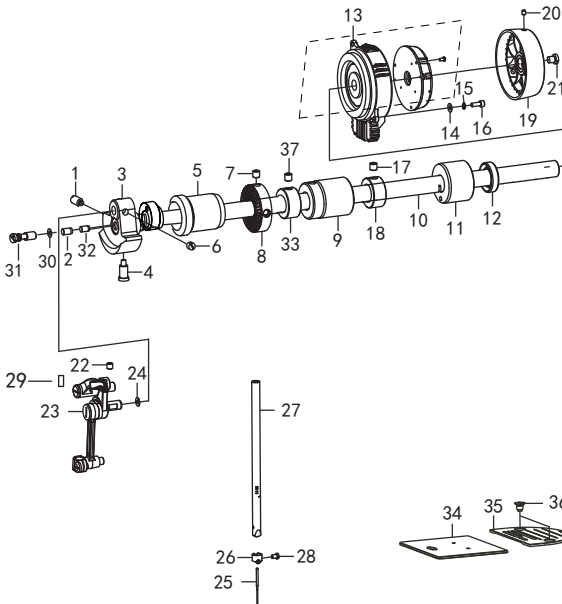
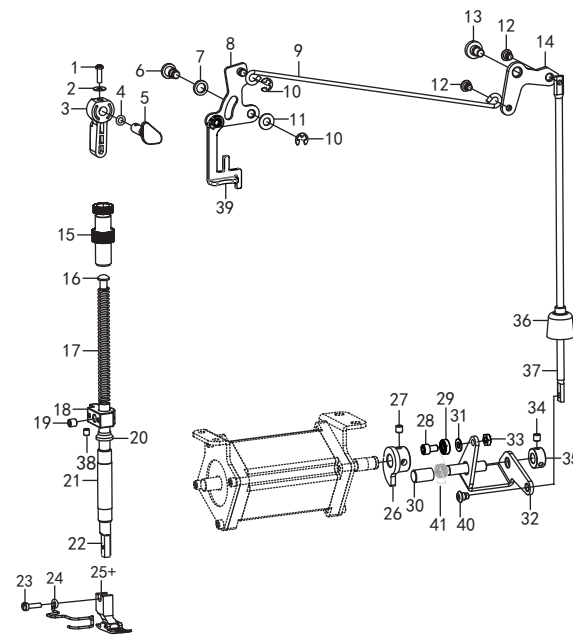
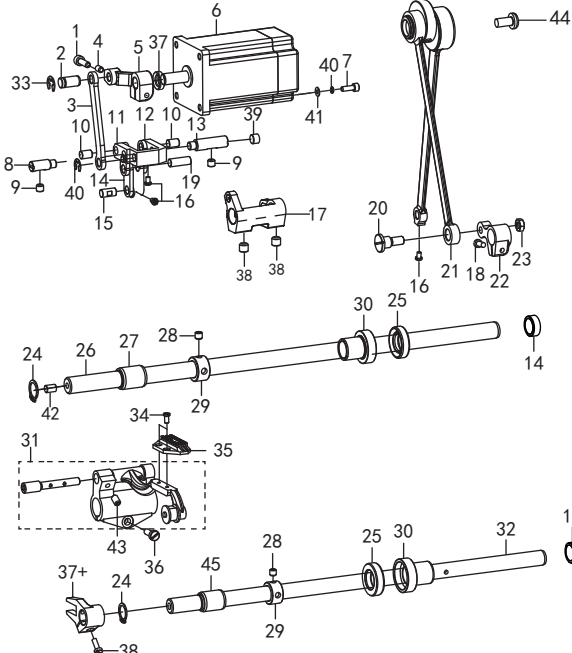
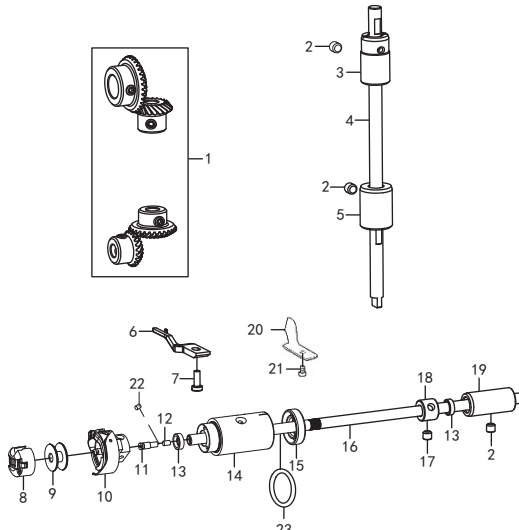
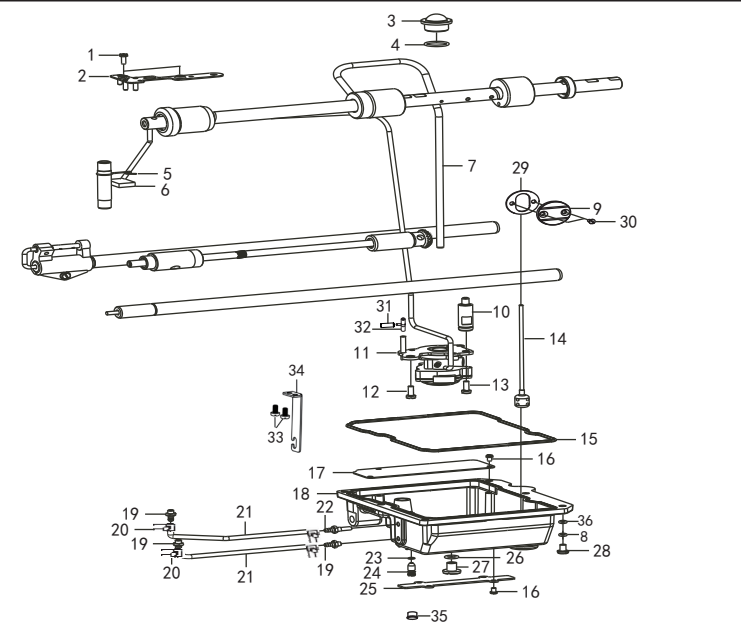
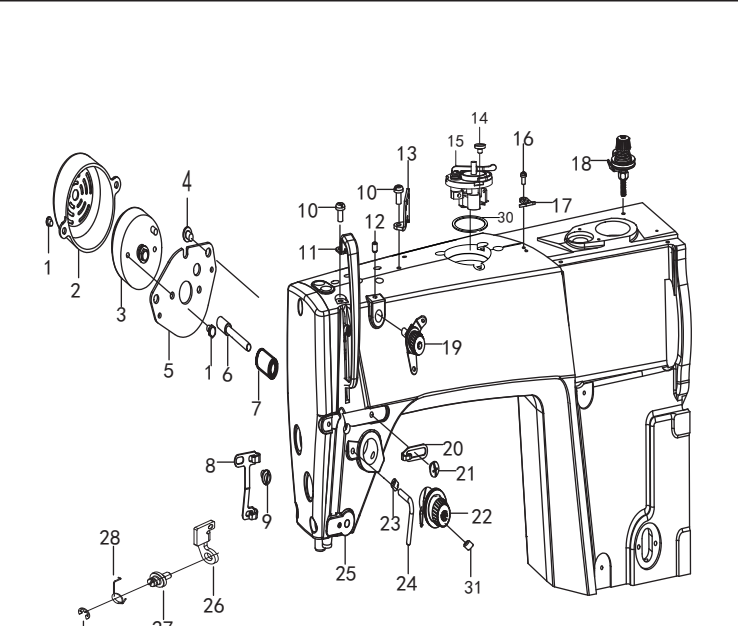
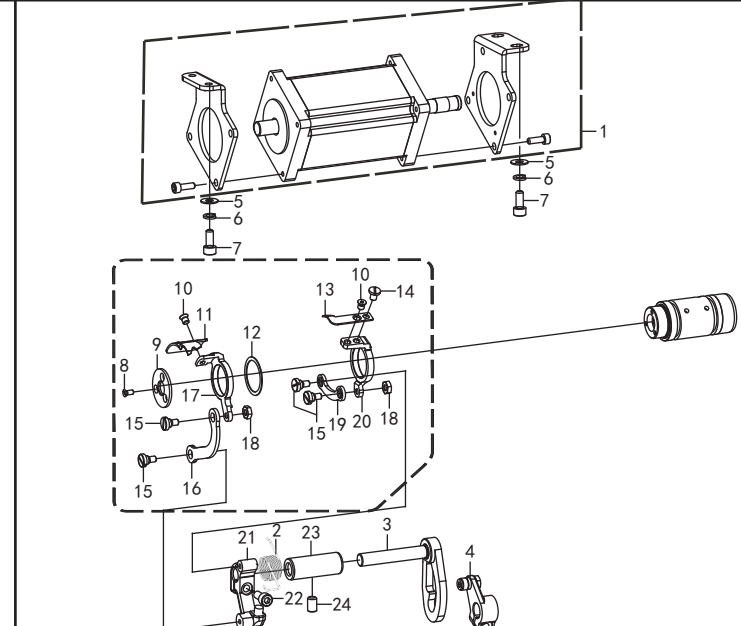
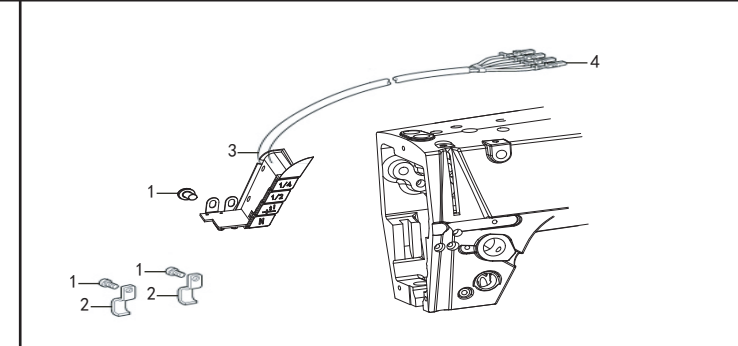
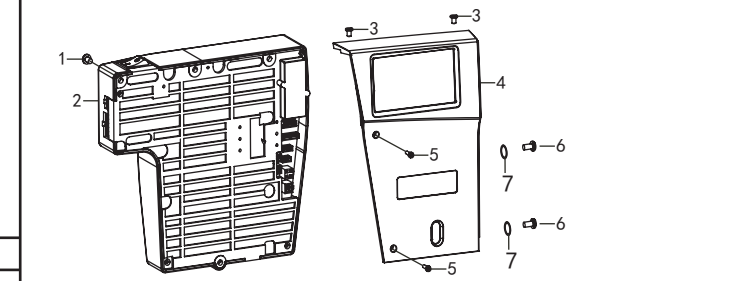
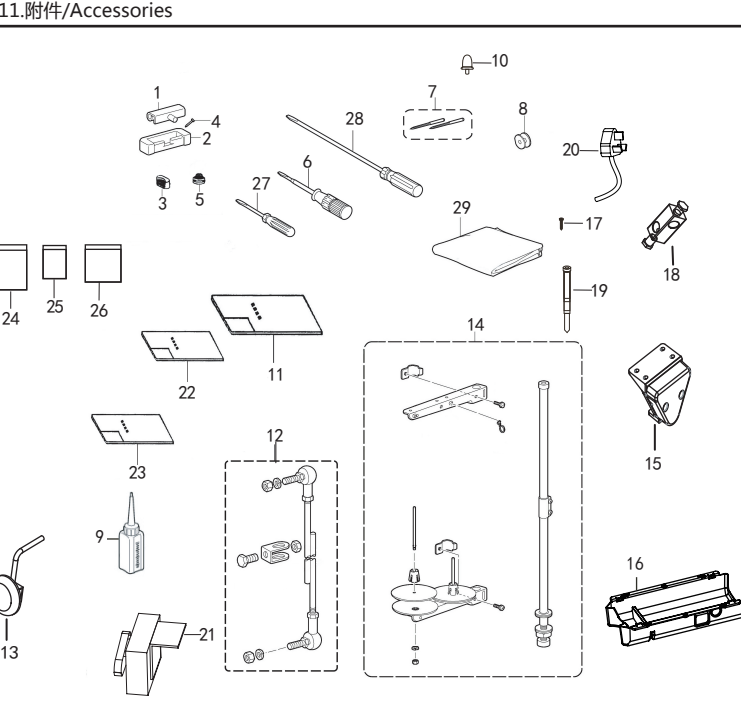


零件手册 PARTS BOOK 选购零件部件时，请注明序号，件号。 Please confirm the relative applications Ref. No,part No. when buying the parts.	1. 机壳部件 /Arm bed components 	2.上轴装置/Shaft mechanism 	3.压脚装置/Presser foot mechanism 																																																																																																																																																																																																																																																																																																																																																																																																																																				
	4.送料装置/Feed mechanism components 	<table><tr><th>序号</th><th>物料号</th><th>数量</th><th>物料名称</th><th>Deacription</th></tr><tr><td>1</td><td>062711212</td><td>3</td><td>螺钉 SM4. 76×32-12</td><td>SCREW PAN SM4. 76×32-12</td></tr><tr><td>2</td><td>167012001</td><td>1</td><td>面板</td><td>FACE PLATE</td></tr><tr><td>3</td><td>167012101</td><td>1</td><td>面板垫</td><td>GASKET</td></tr><tr><td>4</td><td>115010801</td><td>2</td><td>橡皮塞 8.5</td><td>RUBBER 8.5</td></tr><tr><td>5</td><td>101011001</td><td>3</td><td>橡皮塞 12.5</td><td>RUBBER 12.5</td></tr><tr><td>6</td><td>115010401</td><td>1</td><td>后窗板</td><td>SIDE PLATE</td></tr><tr><td>7</td><td>062501216</td><td>9</td><td>螺钉 M5×12</td><td>SCREW PAN M5×12</td></tr><tr><td>8</td><td>115010501</td><td>1</td><td>后窗板衬垫</td><td>GASKET</td></tr><tr><td>9</td><td>168010901</td><td>1</td><td>橡皮塞 37.8</td><td>RUBBER 37.8</td></tr><tr><td>10</td><td>168012101</td><td>1</td><td>马达罩</td><td>MOTOR COVER</td></tr><tr><td>11</td><td>018502536</td><td>4</td><td>螺钉 M5×25</td><td>SCREW PAN M5×25</td></tr><tr><td>12</td><td>115010701</td><td>3</td><td>橡皮塞 15.5</td><td>RUBBER 15.5</td></tr><tr><td>13</td><td>101013201</td><td>2</td><td>螺钉 SM4. 37-40X5.5</td><td>SCREW PAN SM4. 37-40x5.5</td></tr><tr><td>14</td><td>101012601</td><td>1</td><td>卷边器座</td><td>EDGE WINDING DEVICE</td></tr><tr><td>15</td><td>168011701</td><td>4</td><td>底板支柱</td><td>BED SCREW STUD</td></tr><tr><td>16</td><td>101011401</td><td>1</td><td>橡皮塞 21</td><td>RUBBER 21</td></tr><tr><td>17</td><td>168012001</td><td>1</td><td>顶盖</td><td>UPPER COVER</td></tr><tr><td>18</td><td>168012501</td><td>5</td><td>螺钉 M3×8</td><td>SCREW PAN M3×8</td></tr><tr><td>19</td><td>152307901</td><td>1</td><td>孔塞12.5</td><td>RUBBER PLUG12.5</td></tr><tr><td>20</td><td>025050132</td><td>4</td><td>平垫圈5</td><td>FLAT WASHER 5</td></tr><tr><td>21</td><td>028060246</td><td>4</td><td>弹簧垫圈T6</td><td>SPRING WASHER T6</td></tr></table> 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PIN</td></tr><tr><td>11</td><td>168041101</td><td>1</td><td>切换器</td><td>LEVEL FEED REGULATOR</td></tr><tr><td>12</td><td>101064102</td><td>1</td><td>摆动板套件</td><td>SWING PLATE KIT</td></tr><tr><td>13</td><td>168041301</td><td>1</td><td>切换器右销</td><td>ADJUSTING LINK FULCRUM SHAFT</td></tr><tr><td>14</td><td>125013001</td><td>2</td><td>孔塞15.2</td><td>HOLE PLUG 15.2</td></tr><tr><td>15</td><td>101060901</td><td>1</td><td>送料连杆销</td><td>WSLKing FOOT PIN</td></tr><tr><td>16</td><td>101022801</td><td>5</td><td>螺钉 SM3. 57</td><td>SCREW PAN SM3. 57</td></tr><tr><td>17</td><td>152303101</td><td>1</td><td>针送布下曲柄</td><td>Needle feeding lower crank</td></tr><tr><td>18</td><td>101063501</td><td>2</td><td>螺钉 SM4. 76x28</td><td>SCREW PAN SM4. 76x28</td></tr><tr><td>19</td><td>101063401</td><td>1</td><td>送料曲柄销</td><td>NWALKING FOOT PIN</td></tr><tr><td>20</td><td>101061101</td><td>1</td><td>轴位螺钉SM7. 14x28</td><td>AXIS SCREW SM7. 14x28</td></tr><tr><td>21</td><td>101060102</td><td>1</td><td>连杆组件 H</td><td>CONNECTING ROD ASM</td></tr><tr><td>22</td><td>101063601</td><td>1</td><td>抬牙后曲柄</td><td>READ CRANK ASM</td></tr><tr><td>23</td><td>101063701</td><td>1</td><td>螺母 SM5. 95</td><td>NUT SM5. 95</td></tr><tr><td>24</td><td>048140142</td><td>2</td><td>挡圈 C14</td><td>RING C14</td></tr><tr><td>25</td><td>125064301</td><td>2</td><td>油封</td><td>OIL SEAL</td></tr><tr><td>26</td><td>168042601</td><td>1</td><td>送布轴</td><td>FEED ROCKER SHAFT</td></tr><tr><td>27</td><td>101063101</td><td>1</td><td>送布轴前轴套</td><td>FEED ROCKER SHAFT METAL</td></tr><tr><td>28</td><td>101063001</td><td>4</td><td>螺钉 SM6. 35</td><td>SCREW PAN SM6. 35</td></tr><tr><td>29</td><td>101062901</td><td>2</td><td>送布轴挡圈</td><td>THRUST COLLAR</td></tr><tr><td>30</td><td>168043001</td><td>2</td><td>送布轴中套</td><td>FEED ROCKER SHAFT METAL</td></tr><tr><td>31</td><td>101062101</td><td>1</td><td>牙架组件</td><td>TOOTH FRAME COMPONENTS</td></tr><tr><td>32</td><td>168043901</td><td>1</td><td>抬牙轴</td><td>LIFT THE TOOTH SHAFT</td></tr><tr><td>33</td><td>048050342</td><td>2</td><td>卡簧 E5</td><td>CIRCLIP E5</td></tr><tr><td>34</td><td>115047001</td><td>2</td><td>螺钉 SM3. 18</td><td>SCREW PAN SM3. 18</td></tr><tr><td>35</td><td>179060101</td><td>1</td><td>送料牙</td><td>FEED DOG</td></tr><tr><td>36</td><td>101062701</td><td>1</td><td>螺钉 SM5. 95</td><td>SCREW PAN SM5. 95</td></tr><tr><td>37</td><td>169041101</td><td>1</td><td>油封</td><td>OIL SEAL</td></tr></table>	序号	物料号	数量	物料名称	Deacription	1	062711212	3	螺钉 SM4. 76×32-12	SCREW PAN SM4. 76×32-12	2	167012001	1	面板	FACE PLATE	3	167012101	1	面板垫	GASKET	4	115010801	2	橡皮塞 8.5	RUBBER 8.5	5	101011001	3	橡皮塞 12.5	RUBBER 12.5	6	115010401	1	后窗板	SIDE PLATE	7	062501216	9	螺钉 M5×12	SCREW PAN M5×12	8	115010501	1	后窗板衬垫	GASKET	9	168010901	1	橡皮塞 37.8	RUBBER 37.8	10	168012101	1	马达罩	MOTOR COVER	11	018502536	4	螺钉 M5×25	SCREW PAN M5×25	12	115010701	3	橡皮塞 15.5	RUBBER 15.5	13	101013201	2	螺钉 SM4. 37-40X5.5	SCREW PAN SM4. 37-40x5.5	14	101012601	1	卷边器座	EDGE WINDING DEVICE	15	168011701	4	底板支柱	BED SCREW STUD	16	101011401	1	橡皮塞 21	RUBBER 21	17	168012001	1	顶盖	UPPER COVER	18	168012501	5	螺钉 M3×8	SCREW PAN M3×8	19	152307901	1	孔塞12.5	RUBBER PLUG12.5	20	025050132	4	平垫圈5	FLAT WASHER 5	21	028060246	4	弹簧垫圈T6	SPRING WASHER T6	序号	物料号	数量	物料名称	Deacription	1	018501636	1	螺钉 M5×16	SCREW PAN M5×16	2	168040201	1	连杆销	STUD	3	168040301	1	倒缝连杆	F-REGULATOR CONNECT ROD	4	014680632	1	螺钉 SM4. 37-40x6	SCREW PAN SM4. 37-40x6	5	168040501	1	倒缝曲柄	INVERTED CAANK	6	168040602	1	倒缝步进电机	BACKSEWING STEPPING MOTOR	7	018401436	4	螺钉 M4×14	SCREW PAN M4×14	8	101061501	1	摆动板座左销	ADJUSTING LINK FULCRUM SHAFT	9	014760832	2	螺钉 SM5. 95	SCREW PAN SM5. 95	10	101061801	2	摆动板连接销	SWING PLATE CONNECTING PIN	11	168041101	1	切换器	LEVEL FEED REGULATOR	12	101064102	1	摆动板套件	SWING PLATE KIT	13	168041301	1	切换器右销	ADJUSTING LINK FULCRUM SHAFT	14	125013001	2	孔塞15.2	HOLE PLUG 15.2	15	101060901	1	送料连杆销	WSLKing FOOT PIN	16	101022801	5	螺钉 SM3. 57	SCREW PAN SM3. 57	17	152303101	1	针送布下曲柄	Needle feeding lower crank	18	101063501	2	螺钉 SM4. 76x28	SCREW PAN SM4. 76x28	19	101063401	1	送料曲柄销	NWALKING FOOT PIN	20	101061101	1	轴位螺钉SM7. 14x28	AXIS SCREW SM7. 14x28	21	101060102	1	连杆组件 H	CONNECTING ROD ASM	22	101063601	1	抬牙后曲柄	READ CRANK ASM	23	101063701	1	螺母 SM5. 95	NUT SM5. 95	24	048140142	2	挡圈 C14	RING C14	25	125064301	2	油封	OIL SEAL	26	168042601	1	送布轴	FEED ROCKER SHAFT	27	101063101	1	送布轴前轴套	FEED ROCKER SHAFT METAL	28	101063001	4	螺钉 SM6. 35	SCREW PAN SM6. 35	29	101062901	2	送布轴挡圈	THRUST COLLAR	30	168043001	2	送布轴中套	FEED ROCKER SHAFT METAL	31	101062101	1	牙架组件	TOOTH FRAME COMPONENTS	32	168043901	1	抬牙轴	LIFT THE TOOTH SHAFT	33	048050342	2	卡簧 E5	CIRCLIP E5	34	115047001	2	螺钉 SM3. 18	SCREW PAN SM3. 18	35	179060101	1	送料牙	FEED DOG	36	101062701	1	螺钉 SM5. 95	SCREW PAN SM5. 95	37	169041101	1	油封	OIL SEAL	5.旋梭装置 / Hook components 	<table><tr><th>序号</th><th>物料号</th><th>数量</th><th>物料名称</th><th>Deacription</th></tr><tr><td>1</td><td>101041301</td><td>1</td><td>伞齿轮组件</td><td>BEVEL GEAR ASSY</td></tr><tr><td>2</td><td>014760832</td><td>3</td><td>螺钉 SM5. 95</td><td>SCREW SM5. 95</td></tr><tr><td>3</td><td>168050301</td><td>1</td><td>竖轴上轴套</td><td>VERTICAL SHAFT BUSH U</td></tr><tr><td>4</td><td>101041902</td><td>1</td><td>竖轴</td><td>VERTICAL SHAFT</td></tr><tr><td>5</td><td>101042201</td><td>1</td><td>竖轴下轴套</td><td>VERTICAL SHAFT BUSH D</td></tr><tr><td>6</td><td>115072204</td><td>1</td><td>旋梭定位勾</td><td>HOOK STOPPER</td></tr><tr><td>7</td><td>115072601</td><td>1</td><td>螺钉 SM4. 37</td><td>SCREW PAN SM4. 37</td></tr><tr><td>8</td><td>115072701</td><td>1</td><td>梭芯套组件</td><td>BOBBIN GASE ASSY</td></tr><tr><td>9</td><td>115072401</td><td>1</td><td>梭芯</td><td>BOBBIN</td></tr><tr><td>10</td><td>115072313</td><td>1</td><td>旋梭组件</td><td>ROTARY HOOK ASSY</td></tr><tr><td>11</td><td>115071401</td><td>1</td><td>油盖螺钉</td><td>OIL COVER SCREW</td></tr><tr><td>12</td><td>125043201</td><td>1</td><td>油芯</td><td>OIL CORE</td></tr><tr><td>13</td><td>115073401</td><td>2</td><td>油封</td><td>OIL SEAL</td></tr><tr><td>14</td><td>168051401</td><td>1</td><td>下轴前套</td><td>PUMP BUSH</td></tr><tr><td>15</td><td>115071601</td><td>1</td><td>油封</td><td>OIL SEAL</td></tr><tr><td>16</td><td>101042901</td><td>1</td><td>下轴</td><td>ROTARY HOOK SHAFT</td></tr><tr><td>17</td><td>014770532</td><td>2</td><td>螺钉 SM6. 35</td><td>SCREW PAN SM6. 35</td></tr><tr><td>18</td><td>115072001</td><td>1</td><td>紧圈</td><td>SET SCREW COLLAR</td></tr><tr><td>19</td><td>168051901</td><td>1</td><td>下轴后轴套</td><td>BUSHING THREAD FINGER</td></tr><tr><td>20</td><td>125082201</td><td>1</td><td>分线器</td><td>SPLITTER</td></tr><tr><td>21</td><td>101080701</td><td>1</td><td>螺钉 SM3. 57</td><td>SCREW PAN SM3. 57</td></tr><tr><td>22</td><td>115073601</td><td>1</td><td>小油毡</td><td>SMALL LINOLEUM</td></tr><tr><td>23</td><td>115073301</td><td>2</td><td>0型圈</td><td>O-RING</td></tr></table>	序号	物料号	数量	物料名称	Deacription	1	101041301	1	伞齿轮组件	BEVEL GEAR ASSY	2	014760832	3	螺钉 SM5. 95	SCREW SM5. 95	3	168050301	1	竖轴上轴套	VERTICAL SHAFT BUSH U	4	101041902	1	竖轴	VERTICAL SHAFT	5	101042201	1	竖轴下轴套	VERTICAL SHAFT BUSH D	6	115072204	1	旋梭定位勾	HOOK STOPPER	7	115072601	1	螺钉 SM4. 37	SCREW PAN SM4. 37	8	115072701	1	梭芯套组件	BOBBIN GASE ASSY	9	115072401	1	梭芯	BOBBIN	10	115072313	1	旋梭组件	ROTARY HOOK ASSY	11	115071401	1	油盖螺钉	OIL COVER SCREW	12	125043201	1	油芯	OIL CORE	13	115073401	2	油封	OIL SEAL	14	168051401	1	下轴前套	PUMP BUSH	15	115071601	1	油封	OIL SEAL	16	101042901	1	下轴	ROTARY HOOK SHAFT	17	014770532	2	螺钉 SM6. 35	SCREW PAN SM6. 35	18	115072001	1	紧圈	SET SCREW COLLAR	19	168051901	1	下轴后轴套	BUSHING THREAD FINGER	20	125082201	1	分线器	SPLITTER	21	101080701	1	螺钉 SM3. 57	SCREW PAN SM3. 57	22	115073601	1	小油毡	SMALL LINOLEUM	23	115073301	2	0型圈
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7	062501216	9	螺钉 M5×12	SCREW PAN M5×12																																																																																																																																																																																																																																																																																																																																																																																																																																			
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9	168010901	1	橡皮塞 37.8	RUBBER 37.8																																																																																																																																																																																																																																																																																																																																																																																																																																			
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11	018502536	4	螺钉 M5×25	SCREW PAN M5×25																																																																																																																																																																																																																																																																																																																																																																																																																																			
12	115010701	3	橡皮塞 15.5	RUBBER 15.5																																																																																																																																																																																																																																																																																																																																																																																																																																			
13	101013201	2	螺钉 SM4. 37-40X5.5	SCREW PAN SM4. 37-40x5.5																																																																																																																																																																																																																																																																																																																																																																																																																																			
14	101012601	1	卷边器座	EDGE WINDING DEVICE																																																																																																																																																																																																																																																																																																																																																																																																																																			
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17	168012001	1	顶盖	UPPER COVER																																																																																																																																																																																																																																																																																																																																																																																																																																			
18	168012501	5	螺钉 M3×8	SCREW PAN M3×8																																																																																																																																																																																																																																																																																																																																																																																																																																			
19	152307901	1	孔塞12.5	RUBBER PLUG12.5																																																																																																																																																																																																																																																																																																																																																																																																																																			
20	025050132	4	平垫圈5	FLAT WASHER 5																																																																																																																																																																																																																																																																																																																																																																																																																																			
21	028060246	4	弹簧垫圈T6	SPRING WASHER T6																																																																																																																																																																																																																																																																																																																																																																																																																																			
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1	018501636	1	螺钉 M5×16	SCREW PAN M5×16																																																																																																																																																																																																																																																																																																																																																																																																																																			
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3	168040301	1	倒缝连杆	F-REGULATOR CONNECT ROD																																																																																																																																																																																																																																																																																																																																																																																																																																			
4	014680632	1	螺钉 SM4. 37-40x6	SCREW PAN SM4. 37-40x6																																																																																																																																																																																																																																																																																																																																																																																																																																			
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6	168040602	1	倒缝步进电机	BACKSEWING STEPPING MOTOR																																																																																																																																																																																																																																																																																																																																																																																																																																			
7	018401436	4	螺钉 M4×14	SCREW PAN M4×14																																																																																																																																																																																																																																																																																																																																																																																																																																			
8	101061501	1	摆动板座左销	ADJUSTING LINK FULCRUM SHAFT																																																																																																																																																																																																																																																																																																																																																																																																																																			
9	014760832	2	螺钉 SM5. 95	SCREW PAN SM5. 95																																																																																																																																																																																																																																																																																																																																																																																																																																			
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11	168041101	1	切换器	LEVEL FEED REGULATOR																																																																																																																																																																																																																																																																																																																																																																																																																																			
12	101064102	1	摆动板套件	SWING PLATE KIT																																																																																																																																																																																																																																																																																																																																																																																																																																			
13	168041301	1	切换器右销	ADJUSTING LINK FULCRUM SHAFT																																																																																																																																																																																																																																																																																																																																																																																																																																			
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16	101022801	5	螺钉 SM3. 57	SCREW PAN SM3. 57																																																																																																																																																																																																																																																																																																																																																																																																																																			
17	152303101	1	针送布下曲柄	Needle feeding lower crank																																																																																																																																																																																																																																																																																																																																																																																																																																			
18	101063501	2	螺钉 SM4. 76x28	SCREW PAN SM4. 76x28																																																																																																																																																																																																																																																																																																																																																																																																																																			
19	101063401	1	送料曲柄销	NWALKING FOOT PIN																																																																																																																																																																																																																																																																																																																																																																																																																																			
20	101061101	1	轴位螺钉SM7. 14x28	AXIS SCREW SM7. 14x28																																																																																																																																																																																																																																																																																																																																																																																																																																			
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23	101063701	1	螺母 SM5. 95	NUT SM5. 95																																																																																																																																																																																																																																																																																																																																																																																																																																			
24	048140142	2	挡圈 C14	RING C14																																																																																																																																																																																																																																																																																																																																																																																																																																			
25	125064301	2	油封	OIL SEAL																																																																																																																																																																																																																																																																																																																																																																																																																																			
26	168042601	1	送布轴	FEED ROCKER SHAFT																																																																																																																																																																																																																																																																																																																																																																																																																																			
27	101063101	1	送布轴前轴套	FEED ROCKER SHAFT METAL																																																																																																																																																																																																																																																																																																																																																																																																																																			
28	101063001	4	螺钉 SM6. 35	SCREW PAN SM6. 35																																																																																																																																																																																																																																																																																																																																																																																																																																			
29	101062901	2	送布轴挡圈	THRUST COLLAR																																																																																																																																																																																																																																																																																																																																																																																																																																			
30	168043001	2	送布轴中套	FEED ROCKER SHAFT METAL																																																																																																																																																																																																																																																																																																																																																																																																																																			
31	101062101	1	牙架组件	TOOTH FRAME COMPONENTS																																																																																																																																																																																																																																																																																																																																																																																																																																			
32	168043901	1	抬牙轴	LIFT THE TOOTH SHAFT																																																																																																																																																																																																																																																																																																																																																																																																																																			
33	048050342	2	卡簧 E5	CIRCLIP E5																																																																																																																																																																																																																																																																																																																																																																																																																																			
34	115047001	2	螺钉 SM3. 18	SCREW PAN SM3. 18																																																																																																																																																																																																																																																																																																																																																																																																																																			
35	179060101	1	送料牙	FEED DOG																																																																																																																																																																																																																																																																																																																																																																																																																																			
36	101062701	1	螺钉 SM5. 95	SCREW PAN SM5. 95																																																																																																																																																																																																																																																																																																																																																																																																																																			
37	169041101	1	油封	OIL SEAL																																																																																																																																																																																																																																																																																																																																																																																																																																			
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2	014760832	3	螺钉 SM5. 95	SCREW SM5. 95																																																																																																																																																																																																																																																																																																																																																																																																																																			
3	168050301	1	竖轴上轴套	VERTICAL SHAFT BUSH U																																																																																																																																																																																																																																																																																																																																																																																																																																			
4	101041902	1	竖轴	VERTICAL SHAFT																																																																																																																																																																																																																																																																																																																																																																																																																																			
5	101042201	1	竖轴下轴套	VERTICAL SHAFT BUSH D																																																																																																																																																																																																																																																																																																																																																																																																																																			
6	115072204	1	旋梭定位勾	HOOK STOPPER																																																																																																																																																																																																																																																																																																																																																																																																																																			
7	115072601	1	螺钉 SM4. 37	SCREW PAN SM4. 37																																																																																																																																																																																																																																																																																																																																																																																																																																			
8	115072701	1	梭芯套组件	BOBBIN GASE ASSY																																																																																																																																																																																																																																																																																																																																																																																																																																			
9	115072401	1	梭芯	BOBBIN																																																																																																																																																																																																																																																																																																																																																																																																																																			
10	115072313	1	旋梭组件	ROTARY HOOK ASSY																																																																																																																																																																																																																																																																																																																																																																																																																																			
11	115071401	1	油盖螺钉	OIL COVER SCREW																																																																																																																																																																																																																																																																																																																																																																																																																																			
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17	014770532	2	螺钉 SM6. 35	SCREW PAN SM6. 35																																																																																																																																																																																																																																																																																																																																																																																																																																			
18	115072001	1	紧圈	SET SCREW COLLAR																																																																																																																																																																																																																																																																																																																																																																																																																																			
19	168051901	1	下轴后轴套	BUSHING THREAD FINGER																																																																																																																																																																																																																																																																																																																																																																																																																																			
20	125082201	1	分线器	SPLITTER																																																																																																																																																																																																																																																																																																																																																																																																																																			
21	101080701	1	螺钉 SM3. 57	SCREW PAN SM3. 57																																																																																																																																																																																																																																																																																																																																																																																																																																			
22	115073601	1	小油毡	SMALL LINOLEUM																																																																																																																																																																																																																																																																																																																																																																																																																																			
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6.供油润滑装置/Lubrication 					7.穿线装置/Threading mechanism 					8.切线装置/Thread trimmer mechanism 					9.倒缝开关装置/Quick reverse switch mechanism 				
10.控制部分/Control components 																			
序号	物料号	数量	物料名称	Deacription	序号	物料号	数量	物料名称	Deacription	序号	物料号	数量	物料名称	Deacription	序号	物料号	数量	物料名称	Deacription
1	115031001	2	螺钉 SM3. 57	SCREW PAN SM3. 57	1	062400616	4	螺钉 M4×6	NEEDLE CLAMP SCREW PAN M4×6	1	168080202	1	剪线电机	MOTOR	1	062500616	4	螺钉 M5×6	SCREW PAN M5×6
2	101090701	1	油线固定板	OIL THREAD BORAD ASM	2	168070201	1	电磁铁罩	SOLENOID COVER	2	125082301	1	动力复位簧	MOVBLE KINFE RESET SPRING	2	115140301	2	电线夹 U2	CORD HOLDER U2
3	101090901	1	油窗	OIL GAUGE WINDOW	3	166070301	1	松线电磁铁组件	ELEC TENSION RELEASE ASSY	3	168082001	1	切线曲柄	THREAD TRIMMER LEVER	3	167090301	1	LED倒缝灯组件	LED REVERSE SEAM LAMP ASM
4	101091001	1	油窗垫片	OIL WINDOW GASKET	4	062500816	2	螺钉 M5×8	SCREW PAN M5×8	4	169110102	1	切线驱动曲柄	THREAD TRIMMER CAM LEVER SHAFT	4	168090401	1	10P插头	10P PLUG
5	167305801	1	回油管夹	OIL RETURN PIPE CLAMP	5	168070802	1	电磁铁安装板	SOLENOID SETTING PLATE	5	025050132	4	垫圈 M5	WASHER M5					
6	167305902	1	回油毡	BACK TO LINOLEUM	6	152360601	1	松线销	LOOSE PIN	6	028050246	4	弹簧垫圈	SPRING WASHER					
7	152308601	1	上轴供油管	MAIN SHAFT OIL TUBE	7	167123101	1	松线杆衬套	LOOSE ROD BUSHING	7	018501432	4	螺钉 M5×14	SCREW PAN M5×14					
8	028050246	6	弹簧垫圈T5	SPRING WASHER T5	8	115091201	1	面板线勾	PANEL HOOK	8	125080401	3	螺钉 M3×5	SCREW PAN M3×5					
9	168063401	1	油量视窗板	OIL GAGE WINDOW	9	125022201	1	螺钉 M4×6	SCREW PAN M4×6	9	125082501	1	动力压板	KNIFE HOLLDER PRESSER PLATE					
10	101091601	1	油泵连接螺钉	OIL PUMP SUPPORT	10	101010901	2	螺钉 SM4. 76	SCREW PAN SM4. 76	10	115111301	3	螺钉 SM4.37	SCREW PAN SM4. 37					
11	168061401	1	油泵组件	PUMP UNIT	11	101010801	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	11	167081501	1	下动刀	MOVABLE KNIFEL D					
12	101074701	1	螺钉 SM5. 95	SCREW PAN SM5. 95	12	101022201	1	螺钉 SM4. 76	SCREW PAN SM4. 76	12	125081801	1	垫圈	WASHER					
13	115072601	1	螺钉 SM4. 37	SCREW PAN SM4. 37	13	115090301	1	穿线板	SPOOL PLATE	13	125081401	1	上动刀	MOVABLE KNIFEL U					
14	180085401	1	浮球组件	FLOAT ASSY	14	101022601	3	螺钉 M5×10	SCREW PAN M5×10	14	125080501	1	螺钉 SM4.37	SCREW PAN SM4. 37					
15	168061802	1	油盒密封圈	OIL BOX SEALING RING	15	101022501	1	绕线器组件	BOBBIN WINDER ASM	15	125080601	4	螺钉 M4	SCREW PAN M4					
16	062350616	7	螺钉 M3. 5×6	SCREW PAN M3. 5×6	16	101022801	2	螺钉 SM3. 57	SCREW PAN SM3. 57	16	125082001	1	刀架长连杆	KNIFE HOLLDER CONNECTING ROD L					
17	168062002	1	油盒盖	THE OIL BOX COVER	17	101022701	1	割线刀	KNIFE	17	125081701	1	下刀架	HOLER M-KNIFE D					
18	168062102	1	油盒	OIL BOX	18	168072301	1	绕线器夹线组件	BOBBIN THREAD TENSION ASM	18	021400306	2	螺母 M4	NUT M4					
19	115080401	3	供油口	OIL FEEDING PIPE	19	168072201	1	调线夹线器组件	THREAD TENSION ASM	19	125081901	1	刀架短连杆	KNIFE HOLLDER CONNECTING ROD S					
20	115085501	3	油管夹	OIL PIPE CLAMP	20	101020701	1	右线勾	RIGHT LINE HOOK	20	125081601	1	上刀架	HOLER M-KNIFE U					
21	168062401	2	油管 L	VINYL TUBE L	21	101020201	1	螺钉 M5×6	SCREW PAN M5×6	21	125082101	1	切线曲柄	THREAD TRIMMER LEVER					
22	168062601	1	供油嘴	FUEL SUPPLY NOZZLE	22	168072501	1	夹线器组件 M	THREAD TENSION ASSY M	22	018501432	2	螺钉 M5×14	SCREW M5×14					
23	081004870	1	O 型圈 P4	O RING P4	23	115111601	2	螺母 SM4. 37	NUT SM4. 37	23	125082401	1	切刀轴套	FORKED SHAFT BUSH					
24	115081501	1	调节螺钉	ADJUSTING SCREW	24	101020502	1	大线勾	BIG HOOK	24	014760832	1	螺钉 SM5.95	SCREW PAN SM5. 95					
25	124123201	1	电线压板	WIRE PLATE	25	152307601	1	电子夹线器	THREAD TAKE-UP										
26	168063001	1	O 型圈	O RING	26	167035101	1	松线传动杠杆	LOOSE WIRE TRANSMISSION LEVER										
27	115080901	1	放油螺钉 M8	SCREW PAN M8	27	167305201	1	轴位螺钉SM4. 76	AXIS SCREW SM4. 76										
28	018502032	8	螺钉 M5×20	SCREW PAN M5×20	28	167031701	1	弹簧	SPRING										
29	168063501	1	油窗防油垫	OIL WINDOW CUSHION	29	048040342	1	卡簧E4	CLAMP SPRING E4										
30	115110401	1	螺钉SM3. 57×40-5	SCREW PAN SM3. 57×40-5	30	168072901	1	绕线器密封垫	WINDER GASKET										
31	125092201	1	铝管接头	ALUMINUM PIPE JOINT	31	101020401	1	螺钉SM5. 95-28x7	SCREW SM5. 95-28X7										
32	101091701	1	供油管接头	OIL SUPPLY PIPE JOINT															
33	062500816	2	螺钉M5x8	SCREW M5x8															
34	169080101	1	油管支架	TUBING BRACKET															
35	115011001	1	孔塞10. 5	HOLE PLUG 10. 5															
36	025050132	6	平垫圈5	FLAT WASHER 5															
11.附件/Accessories 					12. 针送布部件 /Rock Shaft Assembly 														
序号	物料号	数量	物料名称	Deacription	序号	物料号	数量	物料名称	Deacription	序号	物料号	数量	物料名称	Deacription	序号	物料号	数量	物料名称	Deacription
1	115150401	2	机头铰链	HEAD HINGE	1	152300101	1	针送布摆动轴	NEEDLE FEEDING SWING SHAFT	1	152300101	1	针送布摆动轴	NEEDLE FEEDING SWING SHAFT					
2	101120501	2	机头铰链套	HEAD HINGE SLEEVE	2	152300401	1	针送布摆动前轴套	NEEDLE FEEDING SWING FRONT BUSHING	2	152300401	1	针送布摆动前轴套	NEEDLE FEEDING SWING FRONT BUSHING					
3	125120601	2	头部防震垫	HEAD SHOCK PAD	3	152300301	3	螺钉SM4. 76-28X12	SCREW SM4. 76-28×12	3	152300301	3	螺钉SM4. 76-28X12	SCREW SM4. 76-28×12					
4	5050111	4	钉	NAIL	4	152300201	1	针杆摆动曲柄	NEEDLE BAR SWING CRANK	4	152300201	1	针杆摆动曲柄	NEEDLE BAR SWING CRANK					
5	125120801	2	头部防震垫	HEAD SHOCK PAD	5	152300701	2	螺钉SM3. 57-40×4	SCREW SM3. 57-40×4	5	152300701	2	螺钉SM3. 57-40×4	SCREW SM3. 57-40×4					
6	115151701	1	螺丝刀(中)	SCREWDRIVER (MEDIUM)	6	152300501	2	针杆摆动连杆销	NEEDLE BAR SWING LINK PIN	6	152300501	2	针杆摆动连杆销	NEEDLE BAR SWING LINK PIN					
7	115024112	4	机针DB×1 14	NEEDLE DB×114	7	152300601	1	针杆摆动连杆	NEEDLE BAR SWING LINK	7	152300601	1	针杆摆动连杆	NEEDLE BAR SWING LINK					
8	115151001	3	梭芯	BOBBIN	8	152302201	2	针杆摆动架轴套	NEEDLE BAR SWING FRAME BUSHING	8	152302201	2	针杆摆动架轴套	NEEDLE BAR SWING FRAME BUSHING					
9	115024113	1	中号油壶	MEDIUM OIL CAN	9	012501032	1	螺钉M5×10	SCREW M5×10	9	012501032	1	螺钉M5×10	SCREW M5×10					
10	168111401	1	机头撑杆	HEAD SUPPORT	10	152301901	1	针杆导向滑动曲柄组件	NEEDLE BAR GUIDE SLIDING CRANK ASM	10	152301901	1	针杆导向滑动曲柄组件	NEEDLE BAR GUIDE SLIDING CRANK ASM					
11	6050275	1	零件手册	PARTS MANUAL	11	152302801	1	针送布驱动上曲柄	NEEDLE FEED DRIVE UPPER CRANK	11	152302801	1	针送布驱动上曲柄	NEEDLE FEED DRIVE UPPER CRANK					
12	115151901	1	连杆组件	CONNECTING ROD ASSEMBLY	12	167301801	1	外圈滚针轴承BK0910	OUTER RING NEEDLE ROLLER BEARINGS BK0910	12	167301801	1	外圈滚针轴承BK0910	OUTER RING NEEDLE ROLLER BEARINGS BK0910					
13	125104001	1	膝控组件	KNEE CONTROL COMPONENTS	13	048120142	1	轴用弹性挡圈12	CIRCLIP FOR SHAFT 12	13	048120142	1	轴用弹性挡圈12	CIRCLIP FOR SHAFT 12					
14	115151401	1	线架组件 2DR	WIRE RACK ASSEMBLY 2DR	14	152301101	1	垫圈12. 7	WASHER 12. 7	14	152301101	1	垫圈12. 7	WASHER 12. 7					
15	169050101	1	电子膝靠组件	ELECTRONIC KNEE REST	15	152301001	1	针送布摆动后轴套	SHAFT SLEEVE AFTER NEEDLE FEEDING SWING	15	152301001	1	针送布摆动后轴套	SHAFT SLEEVE AFTER NEEDLE FEEDING SWING					
16	125103101	1	油盘	OIL PAN	16	152302501	1	针杆摆动架组件	NEEDLE BAR SWING FRAME ASSEMBLY	16	152302501	1	针杆摆动架组件	NEEDLE BAR SWING FRAME ASSEMBLY					
17	152208101	12	木螺钉ST4.2X25	WOOD SCREW ST4. 2X25	17	115031001	2	螺钉SM3. 57-40X10	SCREW SM3. 57-40X10	17	115031001	2</							