

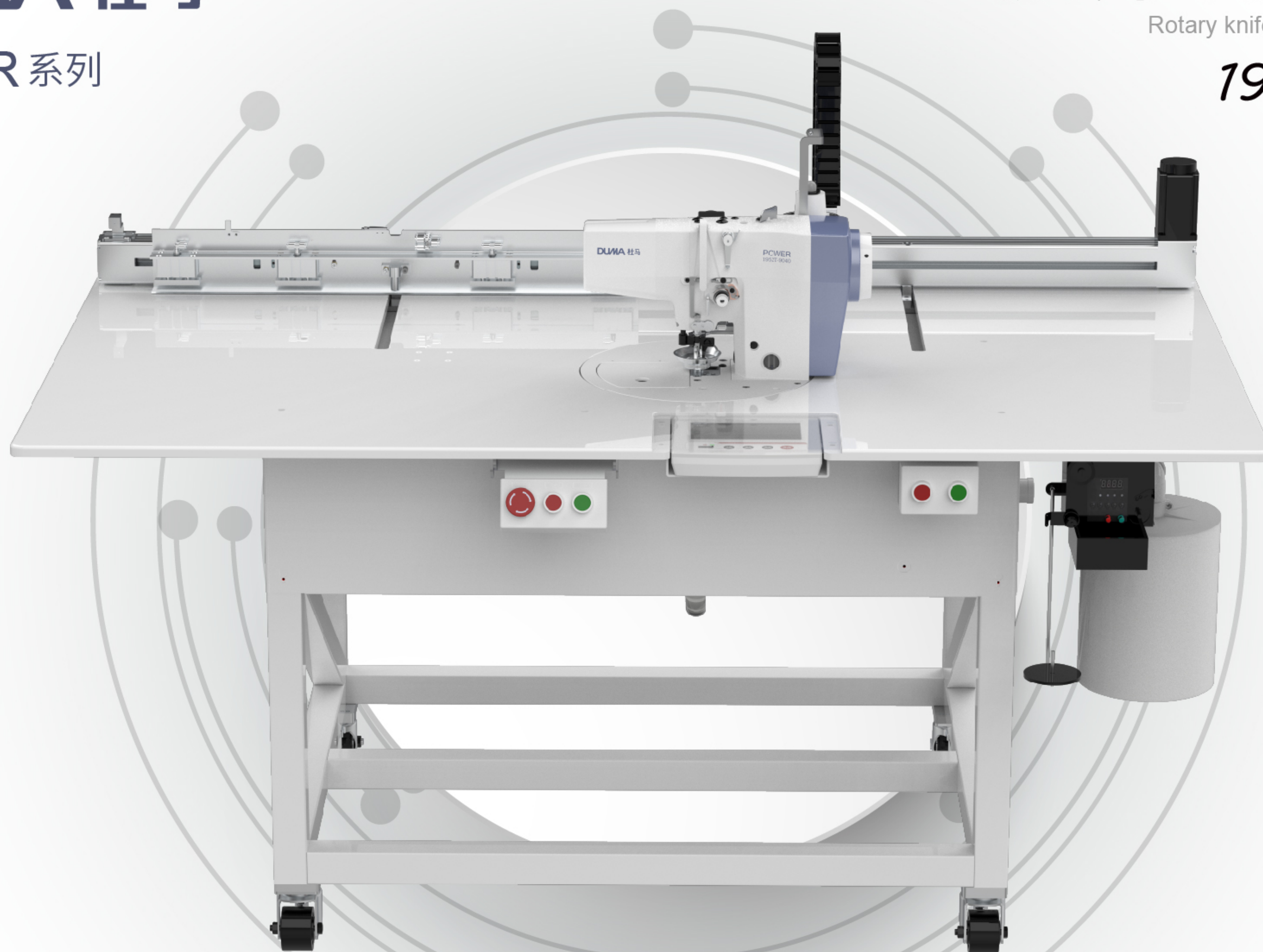
DUMA 杜马

POWER 系列

旋转带刀机头模板机

Rotary knife head formwork machine

1952T-9040



匠心制作, 所以精致

Crafty, so exquisite

1952T-9040基本配置

缝制范围:
(X)90;(Y)40cm

FRID识别

控制开关

缝台尺寸:
174x114x85cm

操作面板

吸风装置



1952T-9040正面机头



DUMA 杜马

POWER
1952T-9040



① 270°旋转机头

270 degrees rotary trimming function

**确保三面精准切边,
拐点流畅,线迹美观。**

270 degree rotation of the head to ensure accurate cutting on three sides, smooth inflection point, beautiful stitch.

② 步进电机独立驱动切刀

Step motor drives the cutter independently

缝制与切刀可灵活同步或分开操控，轻松调节升降，切布精准无毛刺；可实现提前切布和滞后切布,切边宽度随着针板更换可自行选择。

Sewing and cutting knife can be flexibly synchronized or separate control, easy to adjust the lifting, cutting precision without burrs, can achieve advance cutting and delayed cutting. The width of cutting edge can be selected with the change of needle plate.



③ 智能中压脚

Intelligent medium presser foot

无阶段变更中段压脚下死点高度，对布层缝纫等特别有效，中段压脚准确压紧缝纫物，防止跳线和断线发生。

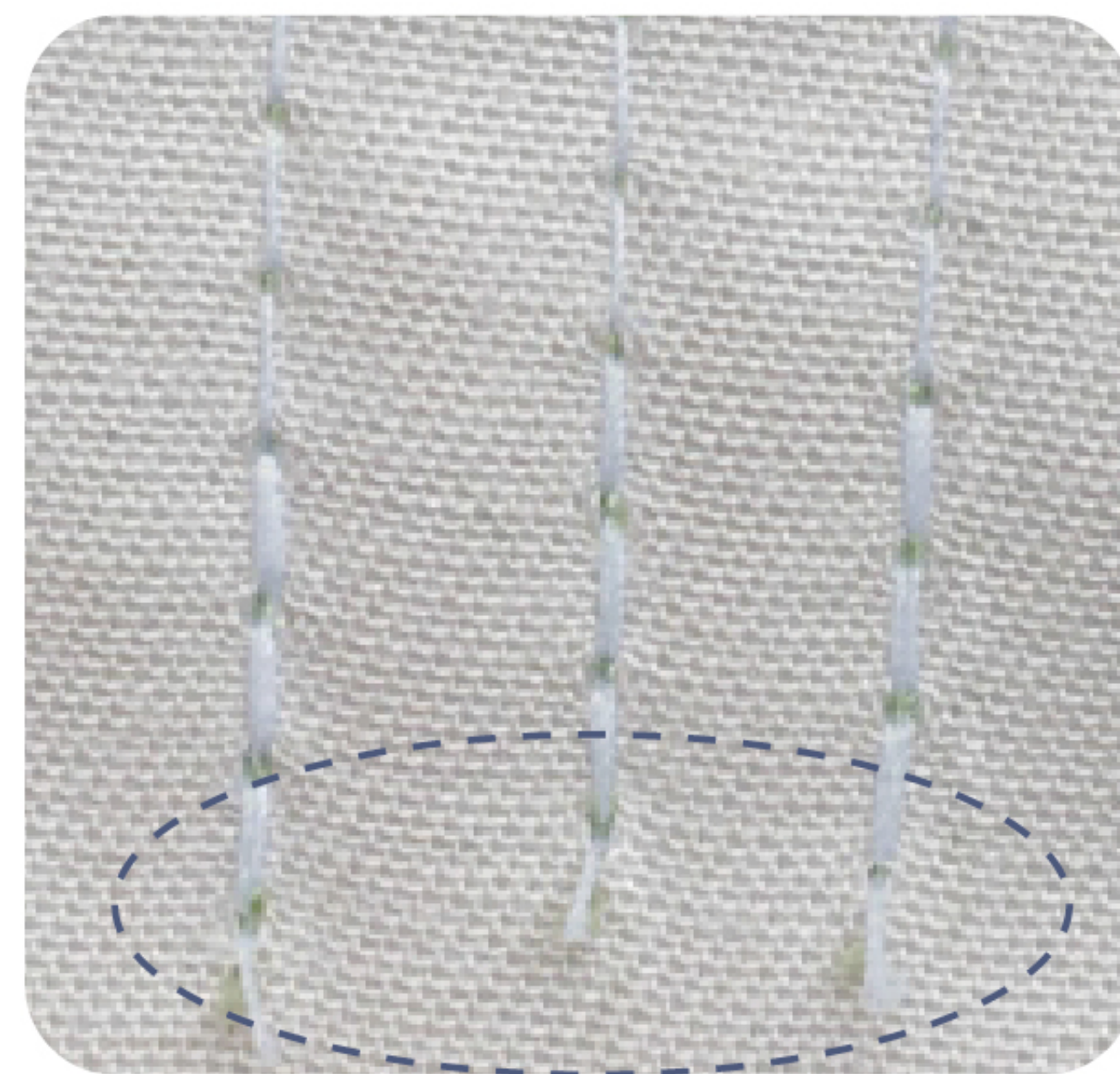
The height of the dead point of the middle pressing foot can be changed without stage, especially effective for cloth sewing. The middle press foot accurately presses the sewing material to prevent jumpers and broken threads.

④ 双动刀回旋切刀&1.6倍旋梭

Suction device&1.6 times the spinning shuttle

步进电机控制，双动刀剪线装置，声音轻，剪线稳，线头控制在3mm以内。

Stepper motor control, double knife cutting device, light sound, stable cutting, wire control within 3mm.



⑤ RFID自动识别

RFID automatic identification

采用射频信号识别技术，准确率高，最多可识别999个不同模板信息。单程序高达80000针。

Using radio frequency signal recognition technology, accuracy is high, and up to 999 different template information can be identified. Single procedure up to 80,000 stitches.





⑥ 面板操作屏

Operating panel

智能触控式，支持U盘数据传输、读取、储存，真人语音功能，界面采用图形/文字设计，轻松实现多种功能。

Intelligent touch type, support U disk data transmission\read \ storage,real voice function, use graphics/text design, easy to achieve multiple functions .

⑦ 底线检测省线省布

The bottom line detection saves the line and the cloth

提前检测梭芯线余量不足，提示客户更换梭芯。

Detect the lack of shuttle core in advance and prompt the customer to replace the shuttle core.

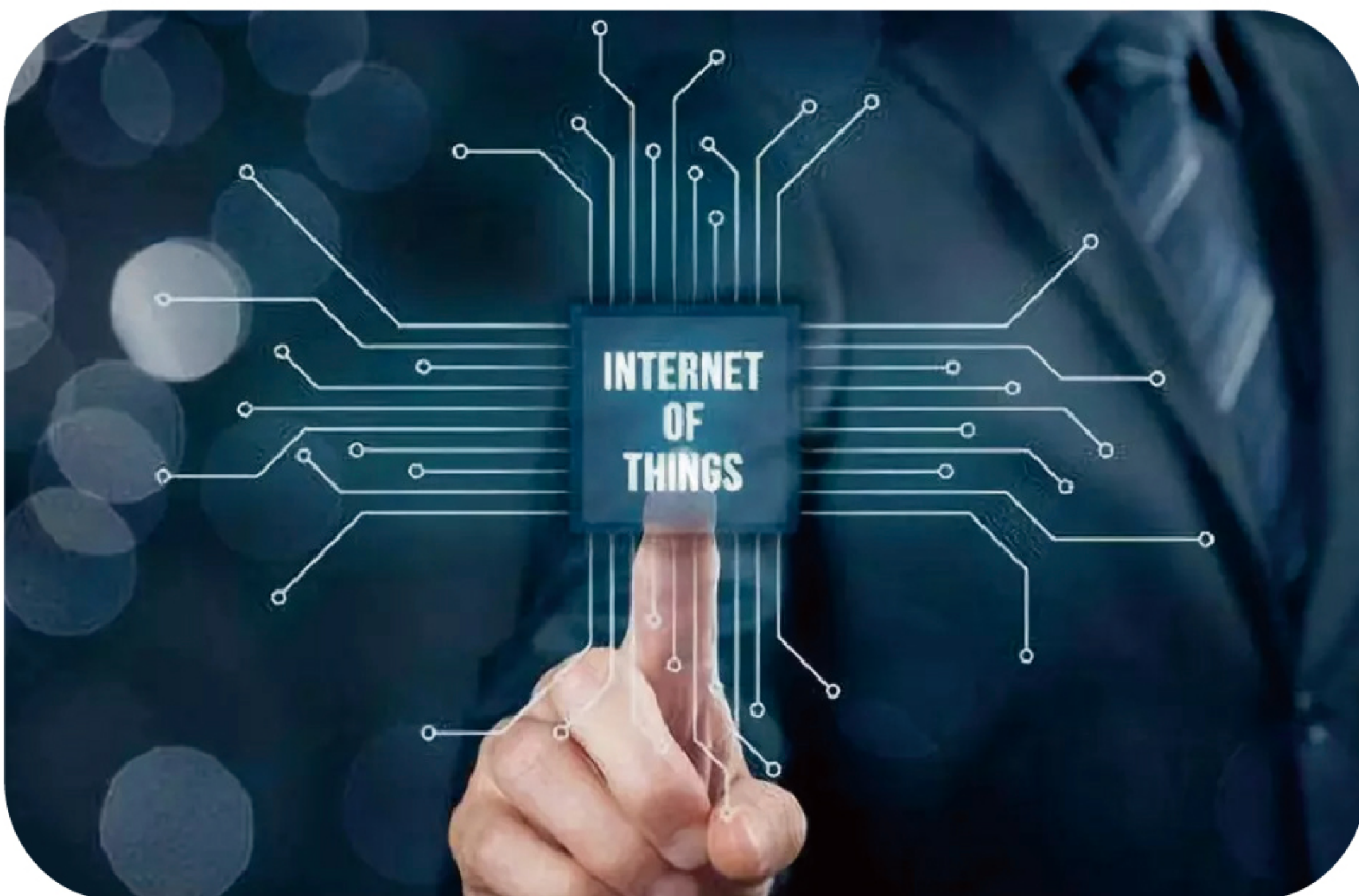


⑧ 吸风装置

Suction device

**将切边废料瞬间吸入到积尘袋，
节能环保，提升工作效率。**

The cutting waste instantly inhaled into the dust bag, energy saving and environmental protection, improve work efficiency.



⑨ 远程物联网

Remote Internet of Things

电脑遥控实现模块花样储存共享输入，软件在线升级，可远程批量管理花样及设备维护，大幅提升生产效率。

Achieve pattern input storage sharing, software online upgrade, remote batch management patterns and equipment maintenance, improve production efficiency.

1952T-9040主要参数

- 缝台尺寸:174x114x85cm;
- 缝制范围:90 (X) cm, 40 (Y) cm;
- 中压脚上升量:10mm;
- 中段压脚冲程:3mm
- 送料距:0-5mm;
- 缝纫速度:最高3500r. p. m;
- 机针:DPx5 (#7-#24); DPx17 (#11-#24);
- 切割方式:侧切刀, 针位可选择;
- 空气规格:0.25-0.4MPa (最大0.5MPa);
- 主轴马达:Ac 伺服马达220v 550W ;
- 吸风装置:标配;
- 供油方式:头部无油;
- 程序输入装置:电脑USB数据线或U盘
- 模板识别功能:RFID
- 切线方式:双刀回旋式, 步进控制
- 显示屏:液晶触摸式

★ **DM1952T-9040**：一款单针全自动270°机头旋转智能切割带吸风装置模板机。缝切一体，自主研发的旋转机头和底座，整机结构科学、耐用稳定，特别适合衣领、袖口、裤脚等的模板切边缝制！

A single-needle automatic 270° head rotation intelligent cutting template machine with suction device, integrating sewing and cutting, independently developed rotating head and base, scientific, durable and stable, especially suitable for collar, cuffs, pants and other sewing!



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with excellent practical performance.



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