
在使用缝纫机之前请阅读本使用说明书。
请将本使用说明书放在便于查阅的地方保管。

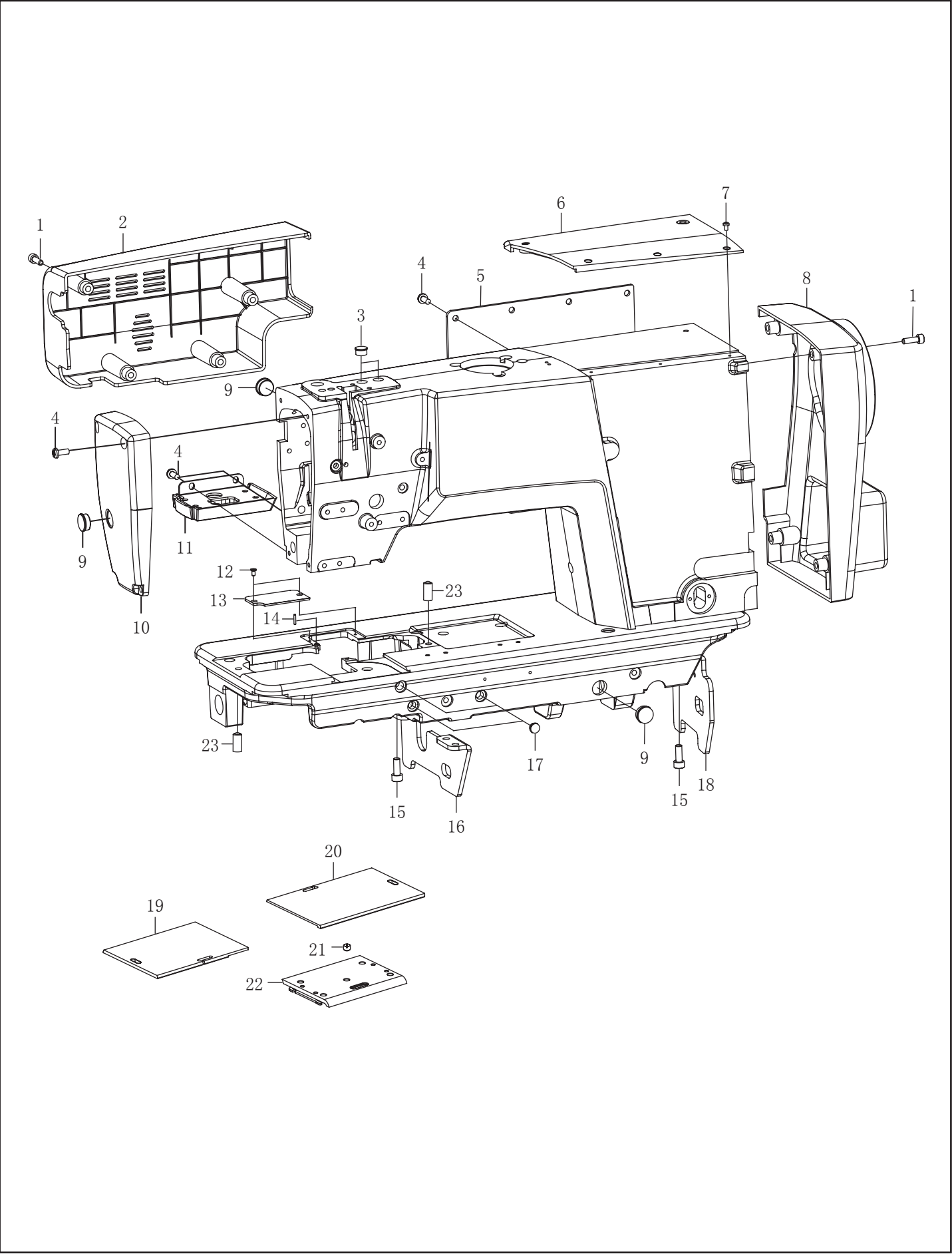
双针平缝机



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1.机体部分/Machine body



1. 机体部分/Machine body

序号	图 号	数量	名 称	NAME OF PARTS
1	018502032	8	螺钉M5×20	SCREW PAN M5×20
2	124012202	1	电磁铁罩	ELECTROMAGNET COVER
3	115011001	2	橡皮塞10.5	RUBBER CAP 10.5
4	062501016	15	螺钉M5×10	SCREW PAN M5×10
5	115010401	1	后盖板	REAR COVER
6	124013301	1	上盖	UPPER COVER
7	168012501	4	螺钉M3×8	SCREW PAN M3×8
8	124011102	1	马达罩	MOTOR COVER
9	115010701	3	橡皮塞15.5	RUBBER CAP 15.5
10	124010302	1	面板	FACE PLATE
11	124010402	1	机头灯组件	HEAD LAMP ASSY
12	125080401	2	螺钉M3×6	SCREW PAN M3×6
13	124012501	1	后推板	SLIDE PLATE
14	124011301	1	针板定位销	POSITIONING PIN
15	018061232	5	螺钉M6×12	SCREW PAN M6×12
16	124011902	1	左支撑板	SUPORRT PLATE L
17	115012701	3	橡皮塞8.5	RUBBER CAP 8.5
18	124012001	1	右支撑板	SUPORRT PLATE R
19	124011401	1	推板L	SLIDE PLATE L
20	124011501	1	推板R	SLIDE PLATE R
21	124012601	1	螺钉SM5. 16×32-6	SCREW PAN SM5. 16×40-6
22	124013001	1	推板F	SLIDE PLATE F
23	124013101	2	波珠螺钉M5×10	SCREW PAN M5×10

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The parts are numbered 1 through 37. The assembly is organized into several sub-assemblies:

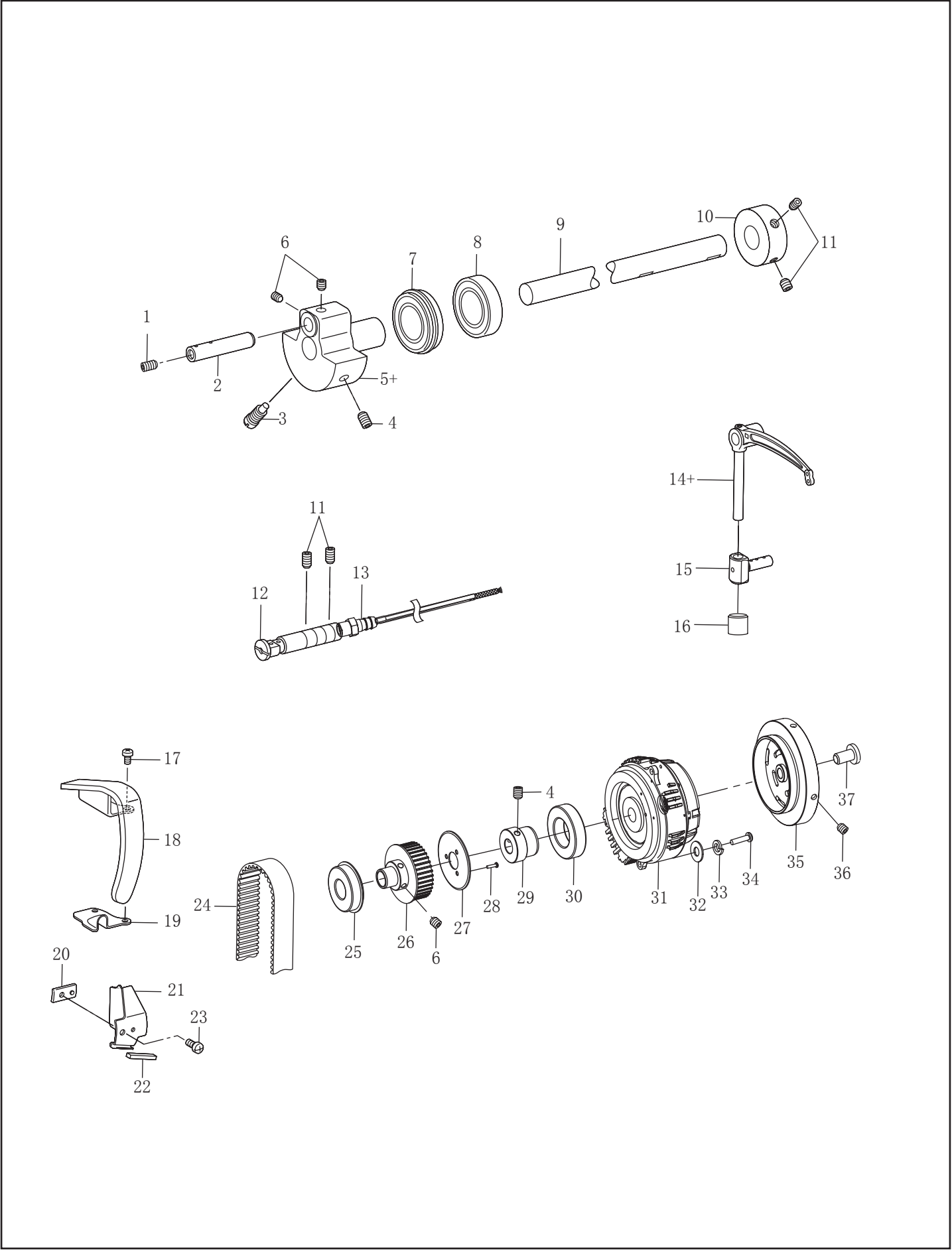
- Top Section:** Includes a central housing (5) with mounting points (1, 2, 3, 4, 6). It is surrounded by seals (7, 8) and a shaft (9) with a coupling (10) and a bracket (11).
- Bottom Left Section:** Features a bracket (17) and a curved arm (18) connected by a pin (19). A comb-like component (24) is shown separately. A small assembly (20, 21, 22, 23) is also depicted.
- Bottom Right Section:** Shows a complex assembly of gears (25, 26, 27, 28, 29, 30) and a central shaft (31). This is connected to a large circular component (35) with a central hub (36) and a mounting bracket (37).

The diagram uses standard mechanical drawing conventions, including dashed lines to indicate the relative positions and assembly sequence of the components.

2. 上轴装置/Upper shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	012500536	1	螺钉M5×5	SCREW PAN M5×5
2	124020201	1	针杆曲柄轴	CRANK SHAFT
3	124020301	1	螺钉M8	SCREW PAN M8
4	014601016	3	螺钉M6×0.75-10	SCREW PAN M6×.75-10
5+	124020502	1	挑线杆曲柄(242II)	THREAD TAKE-UP CRANK
5+	125020502	1	挑线杆曲柄(245II)	THREAD TAKE-UP CRANK
6	0126000636	4	螺钉M6×0.75-6	SET SCREW PAN M6×0.75-6
7	115024501	1	轴承6004ZZNR	BALL BEARING 6004ZZNR
8	124020801	1	轴承6004ZZ	BALL BEARING 6004ZZ
9	124020903	1	上轴DD	UPPER SHAFT DD
10	115021201	2	卷线驱动轮	BOBBIN WINDER DRIVING WHEEL
11	012061032	2	螺钉M6×10	SCREW PAN M6×10
12	124021301	1	挑线杆支撑轴	THREAD TAKE-UP S-SHAFT UNIT
13	124024001	1	油嘴	NOZZLE
14+	124021401-1	1	挑线杆(245II)	T-TAKE-UP LEVER ASSY
14+	125021401	1	挑线杆 R(275II)	T-TAKE-UP LEVER ASSY R
15	124021501	1	挑线杆接头滑块	T-TAKE-UP SLIDE BLOCK
16	124023901	1	橡皮塞 4.2	RUBBER CAP 4.2
17	062500816	2	螺钉M5×8	SCREW PAN M5×8
18	124021701	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER
19	124021801	1	防尘盖	DUST COVER
20	124021901	1	遮掩板支座	HOLDER, SHELTER PLATE
21	124022001	1	遮掩板	SHELTER PLATE
22	124022101	1	油毡	FELT
23	062501016	1	螺钉M5×10	SCREW PAN M5×10
24	124022301	1	同步皮带	TIMING BELT
25	124022401	1	轴承6204ZZNR	BALL BEARING, 6204ZZNR
26	124022601	1	同步轮 U	TIMING PULLEY, U
27	124022701	1	同步轮U法兰	PULLEY U FLANGE
28	062400616	3	螺钉M4×6	SCREW PAN M4×6
29	124022901	1	轴承套	BEARING SLEEVE
30	124023001	1	轴承6006ZZ	BALL BEARING 6006ZZ

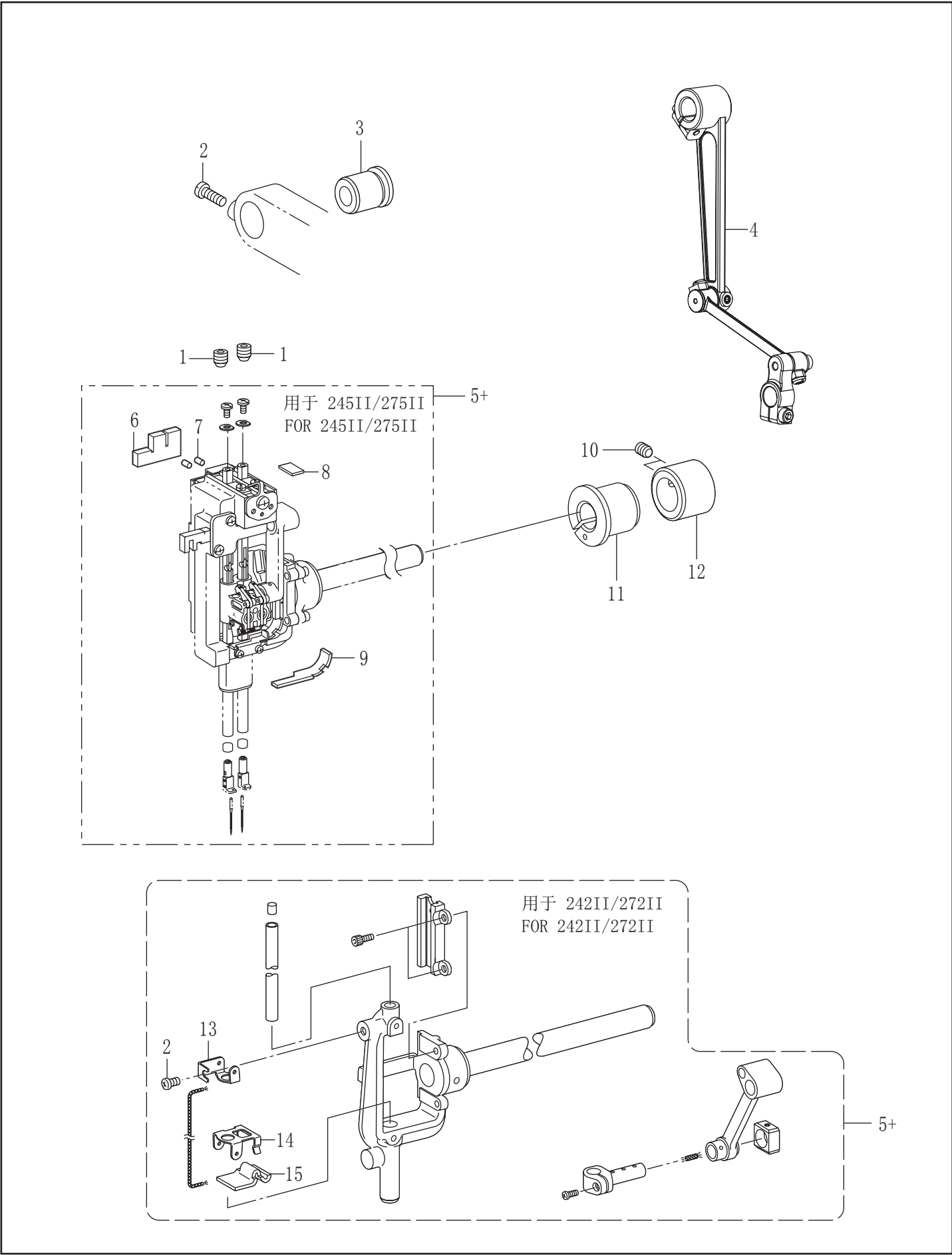
2. 上轴装置/Upper shaft mechanism



2. 上轴装置/Upper shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
31	124025102	1	主轴电机组件	SERVO MOTOR ASSY
32	025050132	3	垫圈 M5	WASHER
33	028050246	3	弹性垫圈 T5	SPRING WASHER T6
34	018501632	3	螺钉M5×16	SCREW M5×16
35	124025202	1	手轮	FILM ROTATING AND ENCODER
36	014760632	2	螺钉SM5.95×28-8	SCREW PAN SM5.95×28-8
37	115025401	1	螺钉SM8.37	HAND WHEEL ASSY

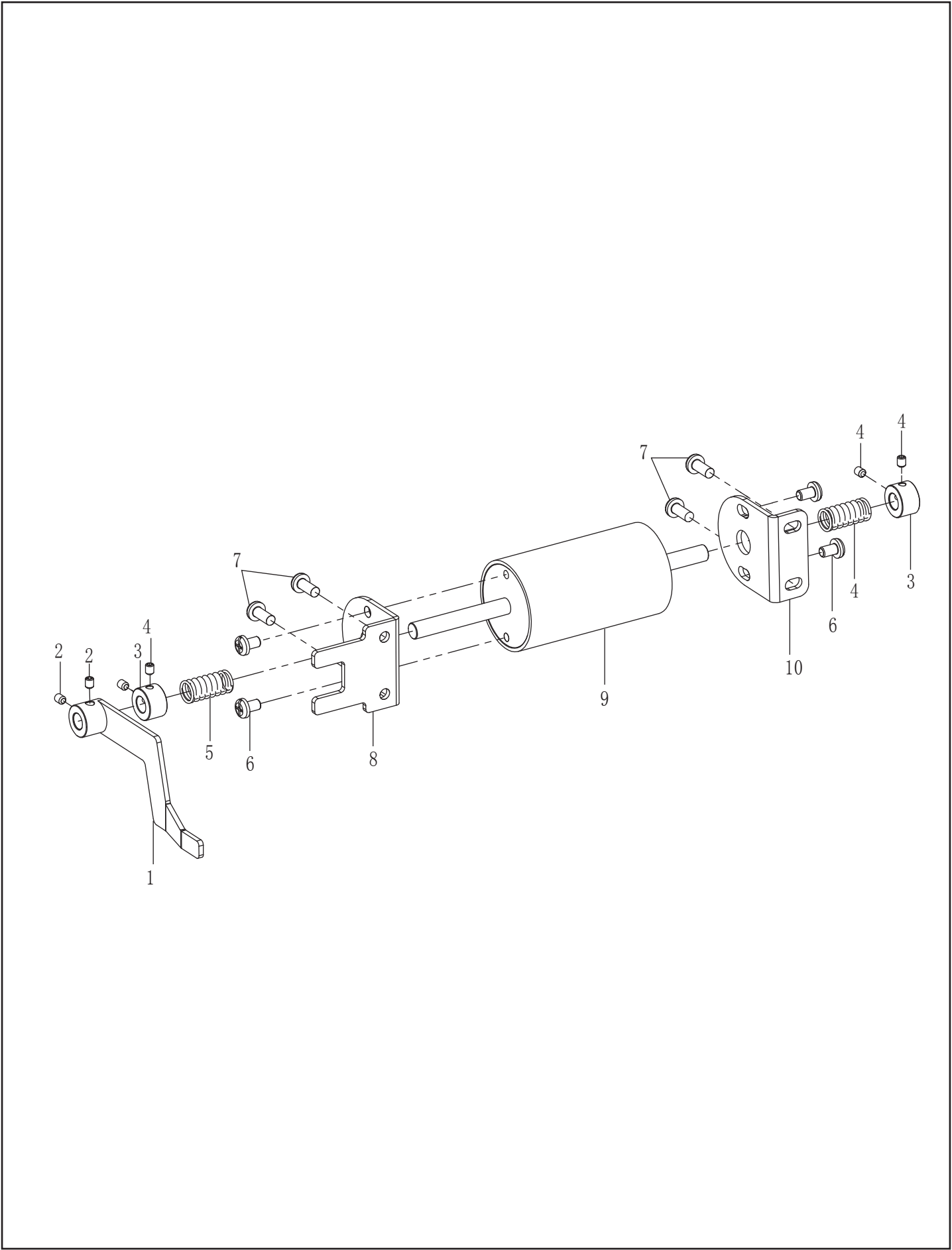
3. 针杆摆动装置/Needle bar rocking mechanism



3. 针杆摆动装置/Needle bar rocking mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	014080832	2	螺钉M8×8	SCREW PAN M8×8
2	062501016	2	螺钉M5×10	SCREW PAN M6×16
3	124030301	1	摆动轴轴套R	BUSH R
4	124030401	1	针杆摆动大组件	NEEDLE BAR ROCKER LEVER ASSY
5+	124031801	1	针杆支架组件 242II	NEEDLE BAR ROCKER SHAFT UNIT
5+	125031801	1	针杆支架组件 245II	NEEDLE BAR ROCKER SHAFT UNIT
6	124032201	1	针杆支架油毡U 245II	FELT
7	124032401	1	针杆支架油毡塞 245II	FELT
8	124032601	1	针杆支架油毡 245II	FELT
9	124032301	1	针杆支架油毡D 245II	FELT
10	012600636	2	螺钉M6×0.75-6	SCREW PAN M6×0.75-6
11	124031501	1	轴套L	BUSH L
12	124031701	1	紧圈	SET SCREW COLLAR
13	124031901	1	油毡上支架 242II	FELT SUPPORT U
14	124032001	1	油毡下支架 242II	FELT SUPPORT D
15	124032101	1	针杆支架油毡 242II	FELT

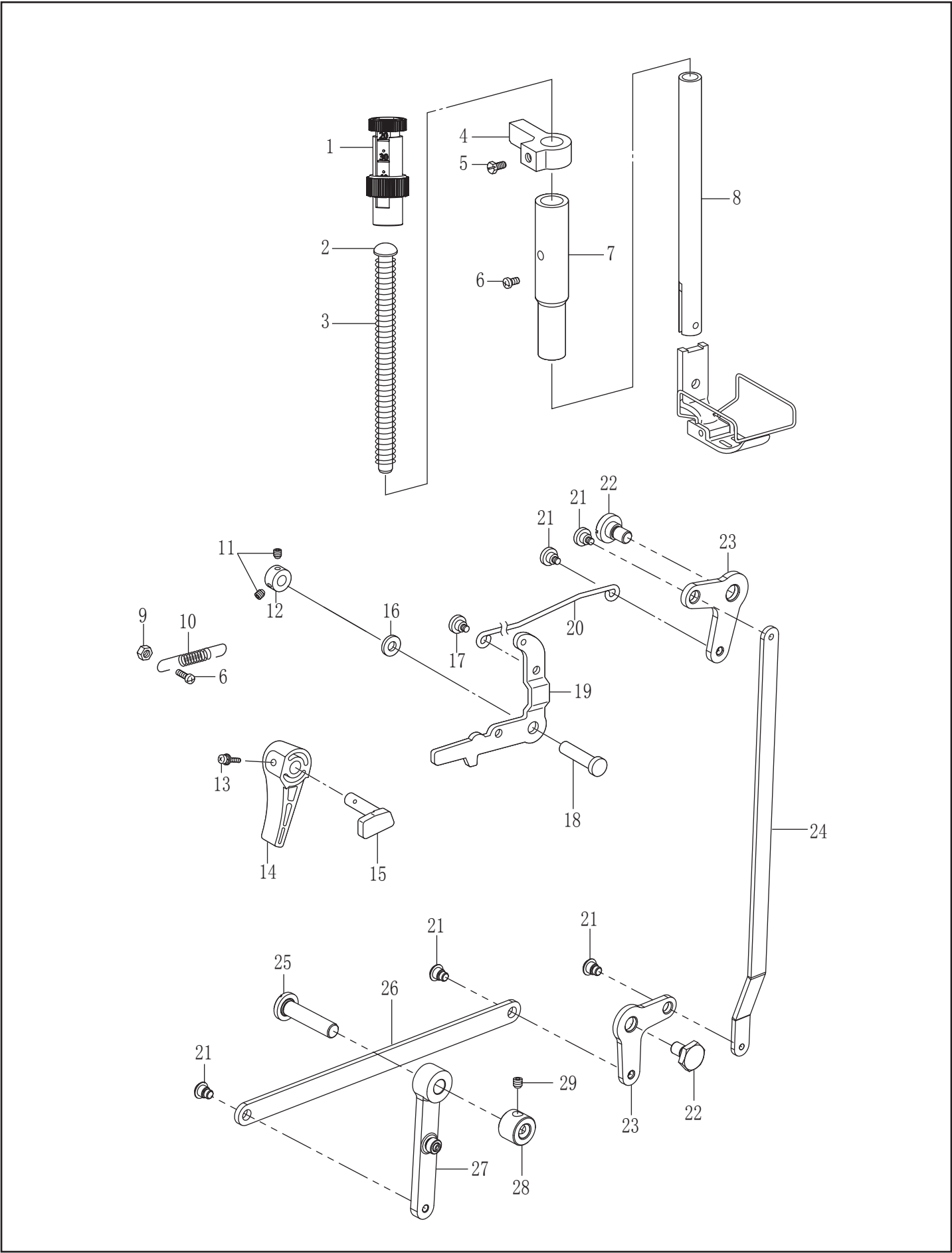
4. 针杆切换操作装置/Needle bar rocking mechanism



4. 针杆切换操作装置/Needle bar rocking mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	125040101	1	分离板	SEPARATION PLATE
2	012500536	2	固定螺钉M5×5	SCREW PAN M5×5
3	125040301	2	紧圈	SET SCREW COLLAR
4	012400532	4	固定螺钉M4×5	SCREW PAN M4×5
5	125040401	2	弹簧	SPRING, EXTENSION
6	062500616	4	螺钉M5×6	SCREW PAN M5×6
7	062501016	4	螺钉M5×10	SCREW PAN M5×10
8	125040501	1	电磁铁安装板左	SOLENOID SETTING PLAT L
9	125040801	1	分离电磁铁组件	SEPARATING ELECTROMAGNET ASSY
10	125040901	1	电磁铁安装板右	SOLENOID SETTING PLATE R

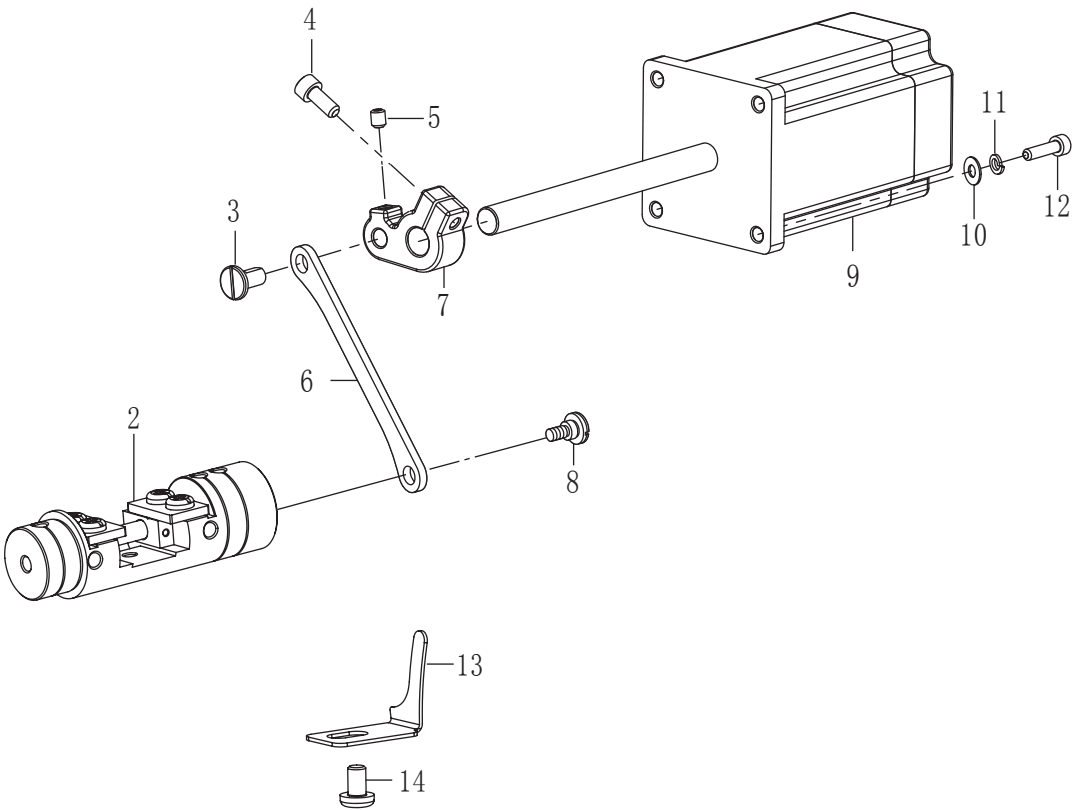
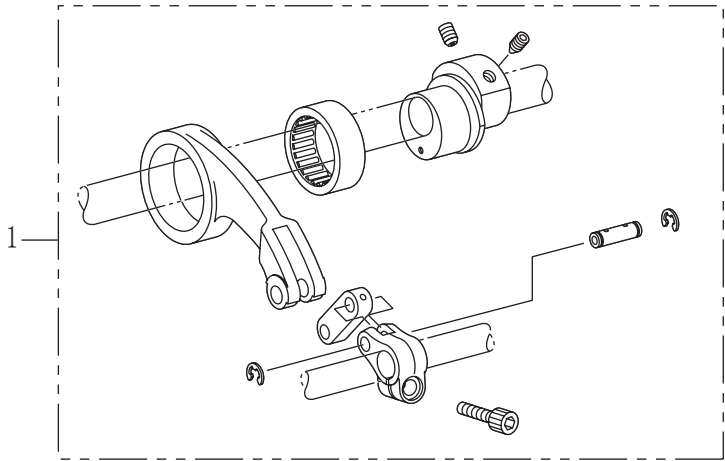
5. 压脚装置/Presser foot mechanism



5. 压脚装置/Presser foot mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124050101	1	调节螺栓 M14	PRESSER ADJUSTING SCREW M14
2	115030401	1	弹簧导杆	SPRING GUIDE
3	125050401	1	压紧弹簧	PRESSER BAR SPRING
4	124050501	1	压紧杆导架	GUIDE BRACKET P-BAR
5	124050601	1	螺栓 M6	BOLT (CP) M6
6	062501016	2	螺钉 M5×10	SCREW PAN M5×10
7	124050801	1	压杆轴套	PRESSER BAR BUSH
8	124050901	1	压紧杆	PRESSER BAR
9	021500106	1	螺母 M5	NUT M5
10	124051301	1	弹簧	SPRING
11	012500536	2	固定螺钉 M5×5	SCREW PAN M5×5
12	124051101	1	紧圈	SET SCREW COLLAR
13	115032001	1	螺钉 M3.5×12	SCREW PAN (S/P W) M3.5X12
14	115031901	1	抬压脚扳手	LIFTING LEVER
15	124051701	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK
16	124051801	1	垫圈	WASHER, PLAIN
17	124051901	1	段螺钉M5	SHOULDER SCREW M5
18	124052101	1	提升杠杆销	P-BAR LIFTING LEVER SHAFT
19	124052001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER
20	124052201	1	膝控连杆	KNEE LIFTER CONNECTING ROD
21	115034301	5	段螺钉 SM4.76×32	SHOULDER SCREW SM4.76×32
22	150345011	2	段螺钉 SM6.35×28	SHOULDER SCREW SM6.35×28
23	169032101	2	膝控提升杠杆	KNEE LIFTER LEVER
24	124052601	1	膝控提升拉杆	KNEE LIFTER BAR
25	124052902	2	抬压曲柄连杆销	P-BAR LIFTER CRANK LEVER PIN
26	124052701	1	膝控提升短拉杆	KNEE LIFTER SHORT BAR
27	124052802	1	抬压曲柄连杆组件	P-BAR LIFTER CRANK LEVER ASSY
28	115072001	1	紧圈	SET SCREW COLLAR
29	014770632	2	螺钉 SM6.35×40-6	SCREW PAN SM6.35×40-6

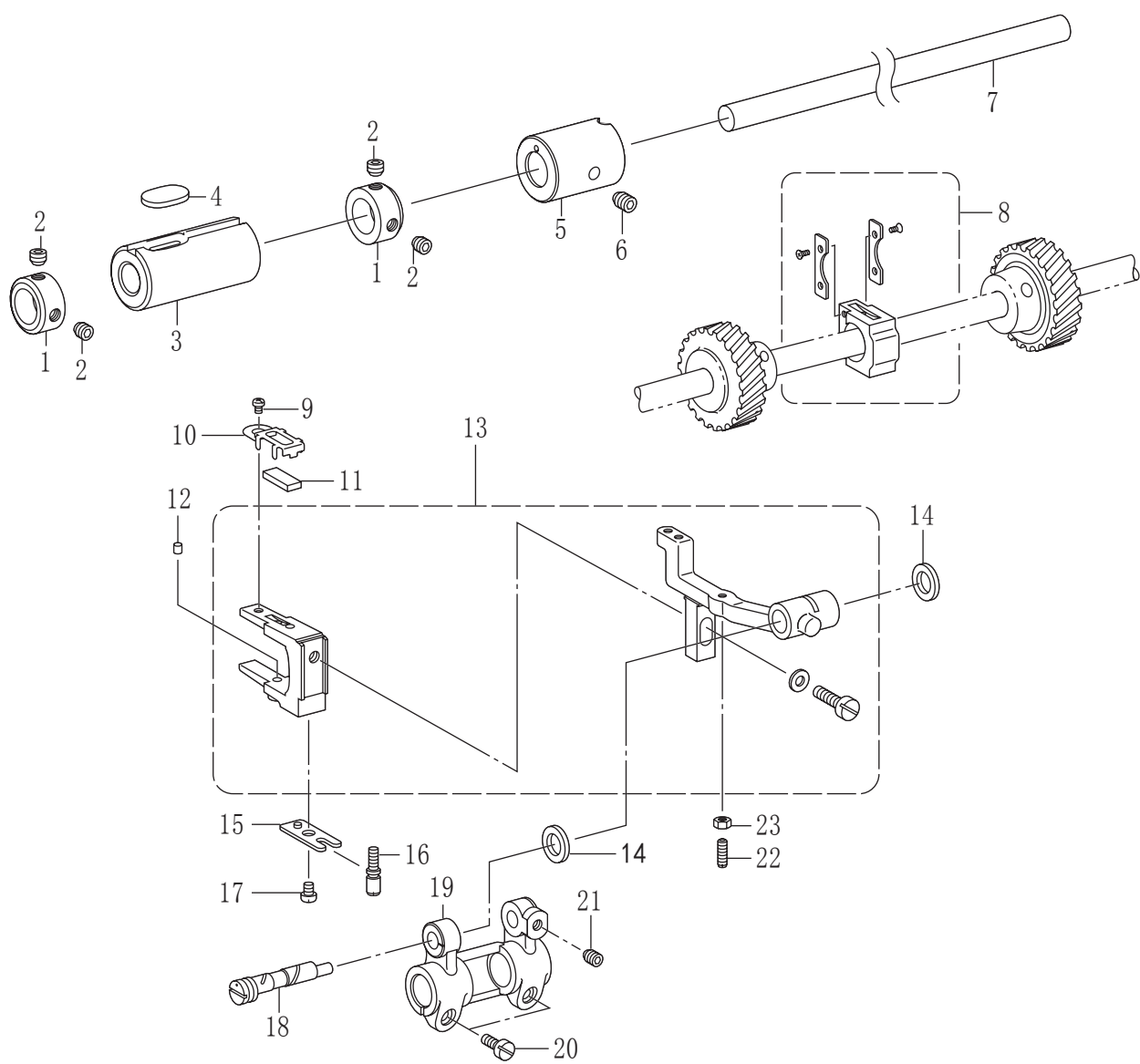
6. 送布装置/Feed mechanism



6. 送布装置/Feed mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124061601	1	送布大组件	DISTRIBUTION MODULE
2	124061101	1	切换器组件-3	ECCENTRIC SHAFT
3	124061201	1	偏心轴	ECCENTRIC SHAFT
4	018501232	1	螺钉 M5×12	SCREW PAN M5×12
5	014500632	1	螺钉 M5×6	SCREW PAN M5×6
6	124061301	1	切换器连杆	CONNECTING ROD
7	124061501	1	送料调节曲柄	SHOULDER SCREW M6
8	124061401	1	轴位螺钉 M6	FEED REGULATOR
9	124061803	1	倒缝电机	REVERSE SWITCH MOTOR
10	025040132	4	垫圈 M4	WASHER M4
11	028040246	4	弹簧垫圈 T4	SPRING WASHER T4
12	018401632	4	螺钉 M4×16	SCREW PAN M4×16
13	124062001	1	切换器定位	STOPPER
14	062500616	1	螺钉 M5×6	SCREW PAN M5×6

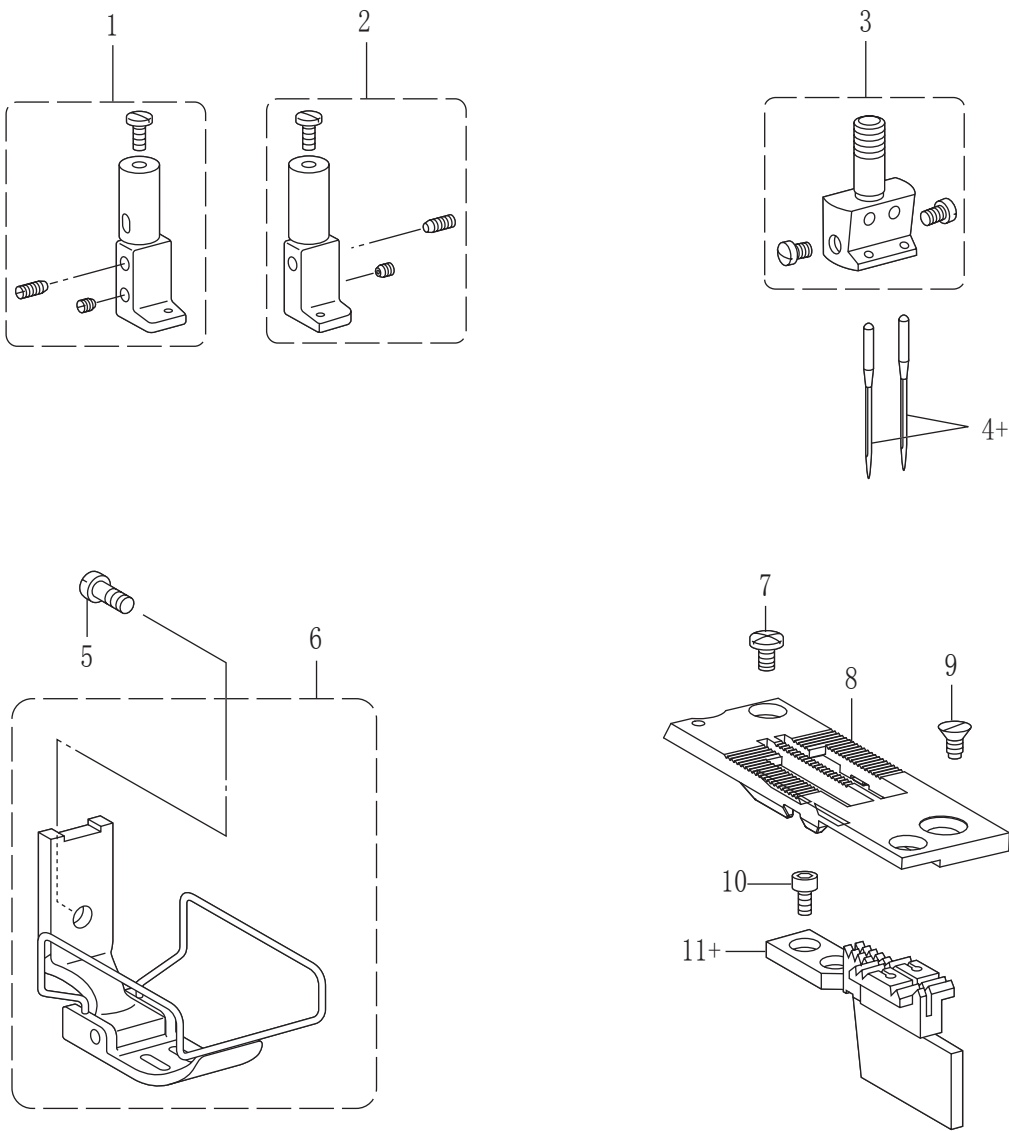
7. 送布轴装置/Feed shaft mechanism



7. 送布轴装置/Feed shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124070101	2	紧圈	SET SCREW COLLAR
2	014600532	4	固定螺钉M6×0.75-5	SCREW PAN M6×5
3	124070301	1	送布轴套L	BUSH, L: F-ROCKER SHAFT
4	124070401	1	油毡	FELT
5	124070501	1	送布轴套R	FEED ROCKER SHAFT BUSH, R
6	012061032	1	螺钉M6×10	SCREW PAN M6×10
7	124070801	1	送布轴	FEED ROCKER SHAFT
8	124070901	1	滑块组件	FEED BAR SLIDE BLOCK ASSY
9	062300416	1	螺钉M3×4	SCREW PAN M3×4
10	124071201	1	油毡压架	FELT HOLDER
11	124071301	1	油毡	FELT
12	124071401	1	油毡	FELT
13	125071501	1	牙架叉组件TR	FEED BAR TR FORK ASSY
14	124071601	2	轴向垫圈	THRUST RING
15	124071901	1	开叉板	FORKED PLATE
16	124072001	1	调整螺栓	ADJUSTING SCREW
17	062400616	1	螺钉M4×6	SCREW PAN M4×6
18	124072201	1	牙架轴	FEED BAR SHAFT
19	124072301	1	水平送布台臂	FEED ROCKER BASE ARM
20	124072401	2	螺钉M5×12	SCREW PAN M5×12
21	012060636	1	螺钉M6×6	SCREW PAN M6×6
22	124072601	1	螺钉M3.5	SCREW PAN M3.5
23	021350106	1	螺母M3.5	NUT M3.5

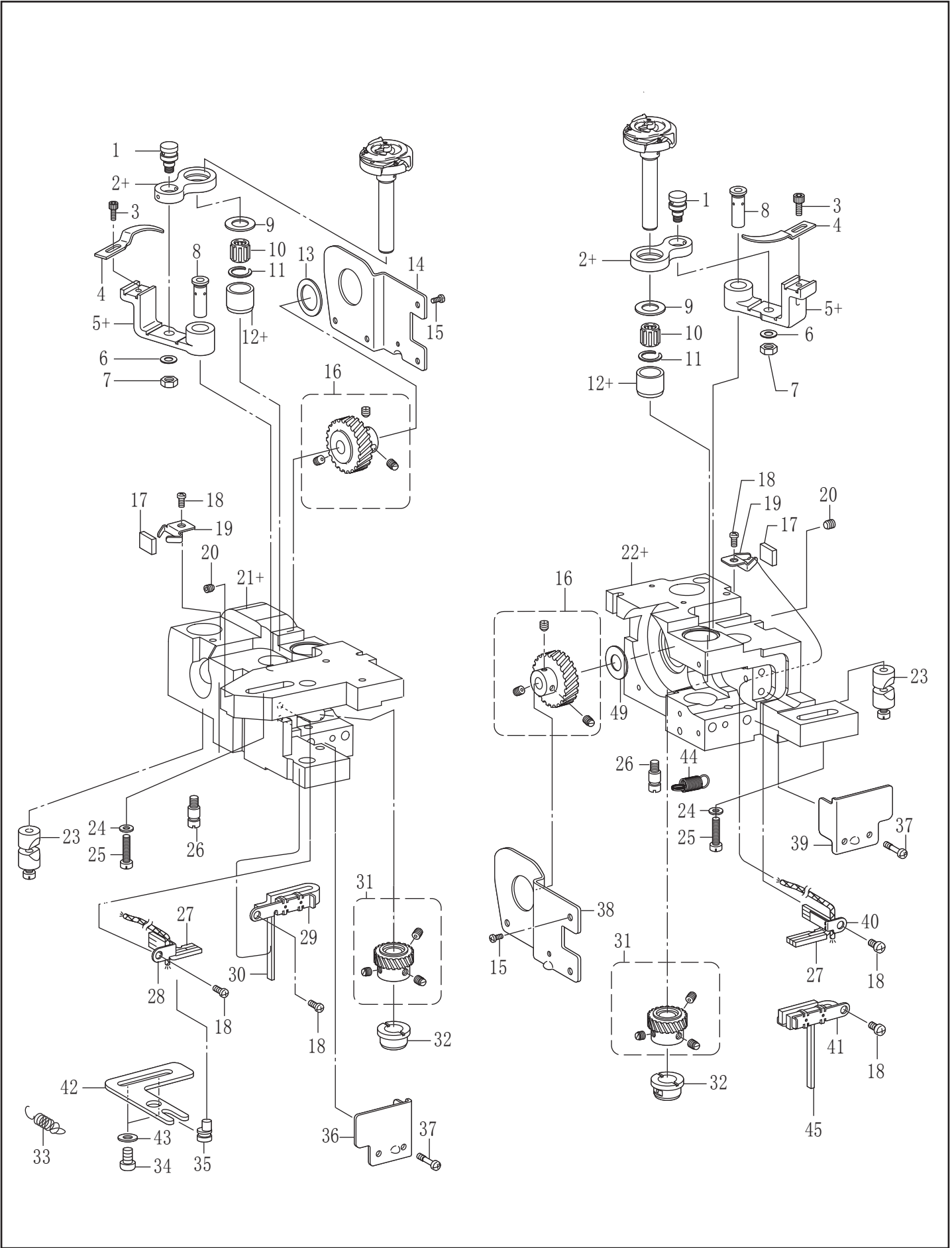
8. 定规部件/Gauge parts



8. 定规部件/Gauge parts

序号	图 号	数量	名 称	NAME OF PARTS
1	125081601	2	针夹L组件 1/4	NEEDLE CLAMP ASSY L 1/4
2	125081701	2	针夹R组件 1/4	NEEDLE CLAMP ASSY R 1/4
3	124081401	1	针夹组件 1/4	NEEDLE CLAMP ASSY 1/4
4+	115024106	2	机针DP×5 (#14)	NEEDLE DPX5 (#14)
4+	115024102	2	机针DP×5 (#20)	NEEDLE DPX5 (#20)
5	124080701	1	压脚螺钉SM3. 57×40	SCREW SM3. 57×40
6	125080801	1	压脚组件	PRESSER FOOT ASSY
7	124080901	1	螺钉SM4. 37	SCREW SM4. 37
8	125081001	1	针板	NEEDLE PLATE
9	124081101	1	螺钉SM4. 37	SCREW SM4. 37
10	124081201	2	送布牙螺钉SM3. 18	SCREW SM3. 18×44-7
11+	125081302	1	送布牙2.0 (245II)	FEED DOG 2.0
11+	125081303	1	送布牙2.4 (275II)	FEED DOG 2.4

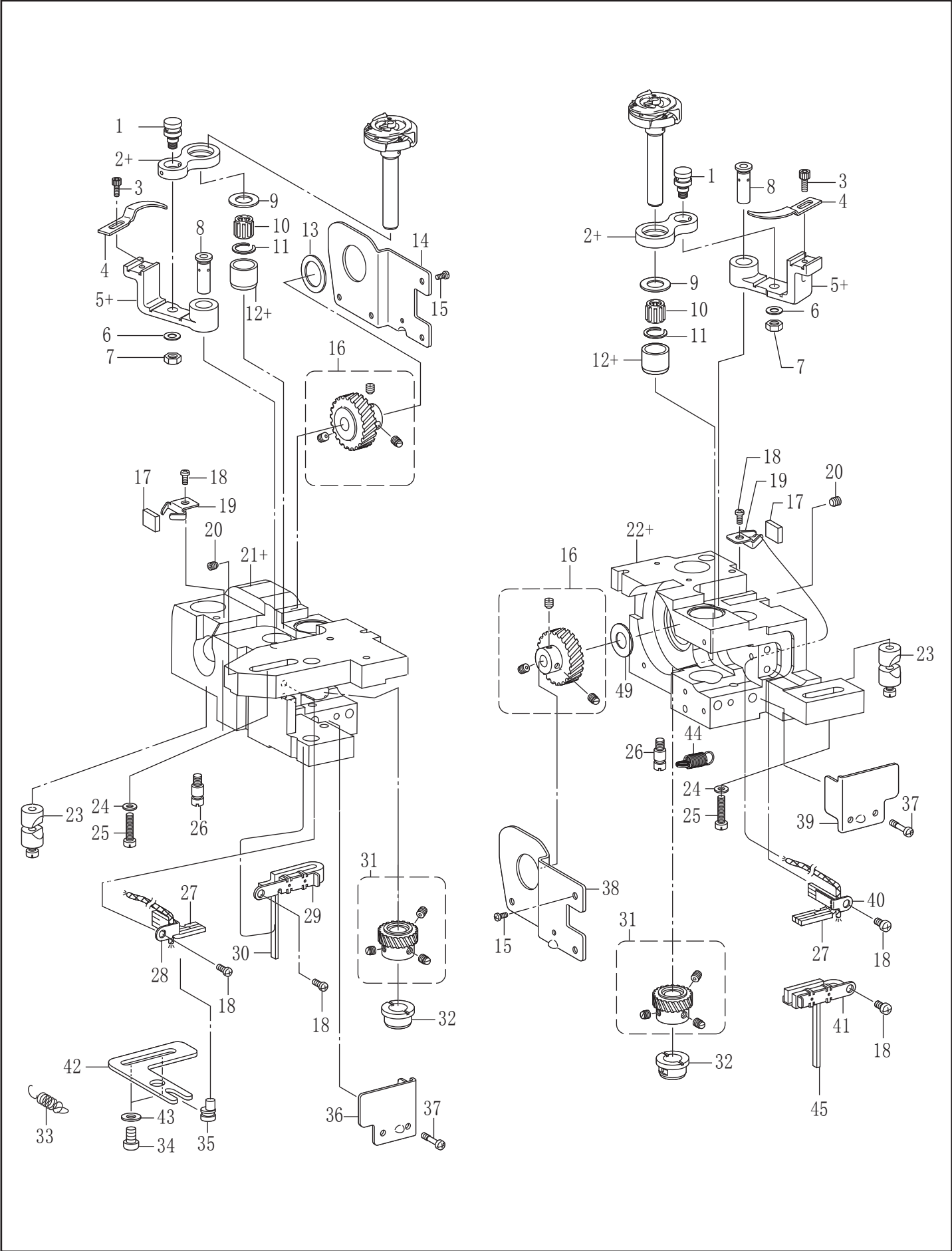
9. 旋梭部件/Rotary hook mechanism



9. 旋梭部件/Rotary hook mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124090101	2	分线钩连杆轴	SHAFT, O-LINK
2+	124090201	2	分线钩连杆(245II)	OPENER LINK
2+	125090201	2	分线钩连杆(275II)	OPENER LINK
3	124090301	2	螺钉SM3. 57×40-8	BOLT, SOCKET SM3. 57×40-8
4	124090401	2	分线钩	OPENER
5+	124090501	2	分线钩杆	OPENER LEVER
5+	125090501	2	分线钩杆	OPENER LEVER
6	025050332	2	平垫圈S4. 76	WASHER, PLAN S4. 76
7	021500212	2	螺母M5	NUT3 M5
8	124090801	2	分线钩杆短轴	O-LEVER SHAFT
9	124090901	2	轴向垫圈A<t=1. 2>	THRUST RING, A:1. 2MM<t=1. 2>
10	124091001	2	滚针轴承	NEEDLE BEARING
11	124091101	2	止动圈	RETAINING RING
12+	124091201	2	旋梭轴套U(245II)	ROTARY HOOK SHAFT BUSH
12+	125091201	2	旋梭轴套U(275II)	ROTARY HOOK SHAFT BUSH
13	124091301	1	垫圈L	THRUST WASHER, L
14	124091401	1	旋梭基座盖L	ROTARY HOOK BASE COVER, L
15	062300516	8	螺钉M3×6	SCREW PAN M3×6
16	124091602	2	大齿轮（带螺钉）	SPIRAL GEAR SCREW ASSY
17	124091801	2	油毡	FELT
18	062400616	6	螺钉M4×6	SCREW PAN M4×6
19	124091901	2	油毡架	FELT SUPPORT
20	012501032	2	螺钉M5×10	SET SCREW M5×10
21+	124095701-2	1	左旋梭支架(245II)	LEFT-HANDED SHUTTLE BRACKET
21+	125095701-2	1	左旋梭支架(275II)	LEFT-HANDED SHUTTLE BRACKET
22+	124095801-2	1	右旋梭支架(245II)	RIGHT-HANDED SHUTTLE SUPPORT
22+	125095801-2	1	右旋梭支架(275II)	RIGHT-HANDED SHUTTLE SUPPORT
23	124092701	2	套管组件	PINCH SLEEVE ASSY
24	124154501	2	垫圈 6	WASHER 6
25	018062532	2	螺钉M6×25	SCREW M6×25
26	124093301	3	定位螺钉	STOPPER SCREW
27	124093701	2	油毡	FELT
28	124093601	1	油毡支架DL	FELT DL

9. 旋梭部件/Rotary hook mechanism



9. 旋梭部件/Rotary hook mechanism

序号	图 号	数量	名 称	NAME OF PARTS
29	124093801	1	油毡支架UL	FELT UL
30	124096101	1	油毡	FELT
31	124094002	2	小齿轮带螺钉	PINION GEAR SCREW ASSY
32	124094101	2	旋梭轴套D	ROTARY HOOK SHAFT BUSH
33	124094303	1	弹簧	SPRING EXTENSION
34	062061016	2	螺钉M6×10	SCREW M6X10
35	124094601	1	调节轴	N-UPPER POSITIONING SHAFT
36	124094701	1	旋梭基座盖FL	ROTARY HOOK BASE COVER FL
37	062401236	4	螺钉M4×12	SCREW M4X12
38	124095002	1	旋梭基座盖R	ROTARY HOOK BASE COVER R
39	124095201	1	旋梭基座盖FR	ROTARY HOOK BASE COVER FR
40	124095301	1	油毡支架DR	FELT DR
41	124095401	1	油毡支架UR	FELT UR
42	124094201	1	调节板	NEEDLE UPPER POSITIONING PLATE
43	124093101	2	垫圈 M6	WASHER M6
44	124094303	1	弹簧	SPRING
45	124095901	1	油毡	FELT

The diagram shows an exploded view of a mechanical assembly. On the left is a long vertical shaft with a circular flange at the top. To the right of the shaft are four components, each with a label and a leader line:

- 1+**: A circular plate with a central hole and a small rectangular tab on its right side. It is positioned to be inserted onto the shaft's flange.
- 2+**: A circular plate with a central hole and a small rectangular tab on its right side. It is positioned to be inserted onto the shaft's flange.
- 3+**: A circular plate with a central hole and a small rectangular tab on its right side. It is positioned to be inserted onto the shaft's flange.
- 4+**: A coiled spring. It is positioned to be inserted onto the shaft's flange.

This diagram illustrates the exploded view of a mechanical assembly, likely a hand tool or a small machine component. The parts are numbered as follows:

- 1**: A cylindrical component with a small protrusion.
- 2**: A long, thin shaft or rod.
- 3**: A small, thin, rectangular component, possibly a spring or a shim.
- 4**: A cylindrical component with a flange.
- 5**: A dashed box containing a sub-assembly consisting of a small cylindrical part (**6**) and a larger cylindrical part (**7**).
- 8**: A large cylindrical component with a flange.
- 9**: A small rectangular component.
- 10**: A coiled spring.
- 11**: A small cylindrical component.
- 12**: A small cylindrical component with a flange.
- 13**: A small rectangular component, possibly a pin or a clip.
- 14**: A large gear or flywheel.
- 15**: A large gear or flywheel.

The diagram shows the relative positions and assembly sequence of these components. The shaft (2) is the central element, with various components being attached to it. The gear assembly (14, 15) is shown at the bottom right, and the sub-assembly (5) is shown at the bottom left.

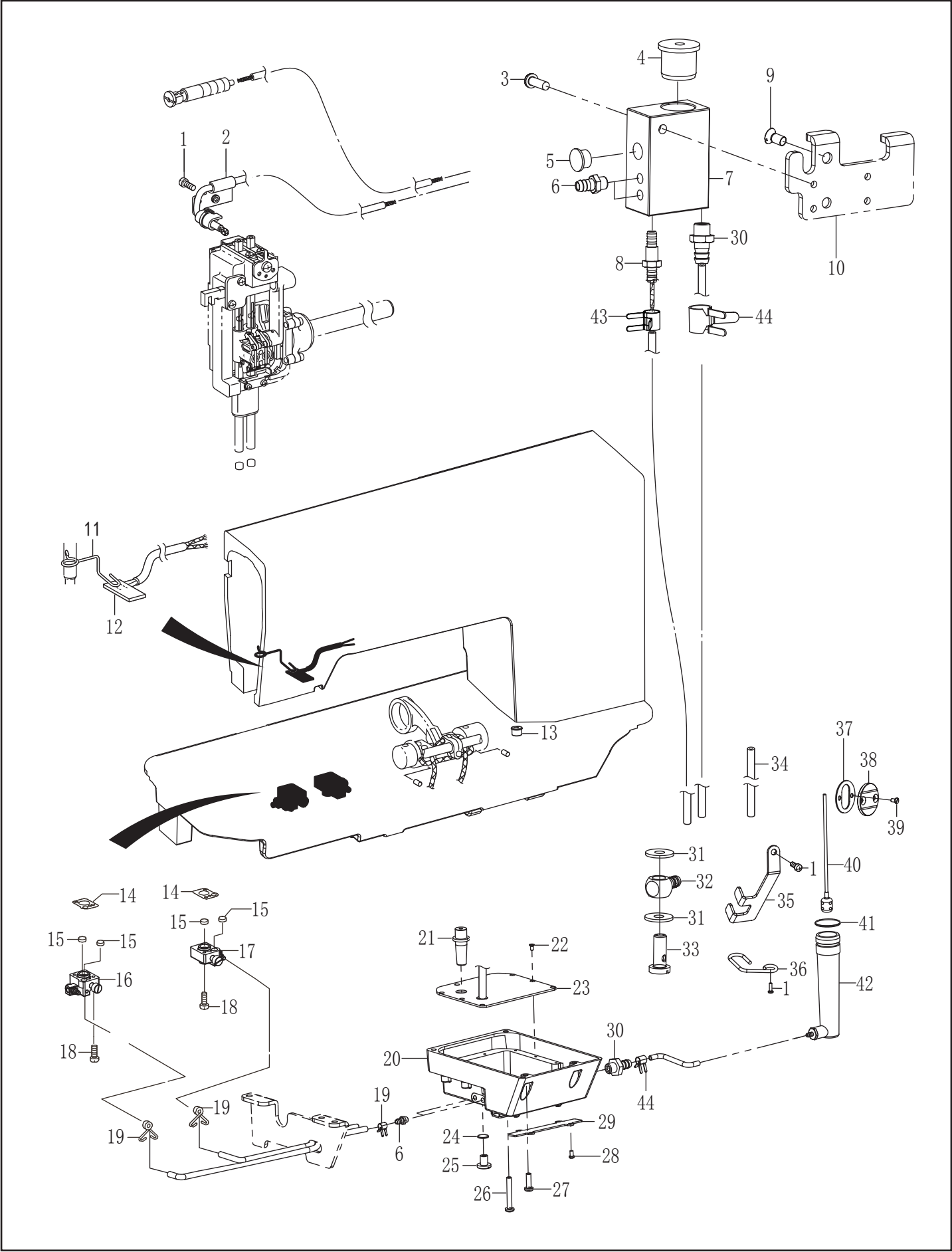
10. 旋梭装置/Rotary hook mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1+	124100101	2	旋梭组件(245II)	ROTARY HOOK BOX ASSY
1+	125100101	2	旋梭组件(275II)	ROTARY HOOK BOX ASSY
2+	124100201	2	梭芯套组件(245II)	GAP ASSY
2+	125100201	2	梭芯套组件(275II)	GAP ASSY
3+	124095501	2	梭芯(245II)	BOBBIN
3+	125095501	2	梭芯(275II)	BOBBIN
4	124095601	2	弹簧	SPRING

11. 下轴装置/Lower shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124110101	1	旋梭基座轴套L	ROTARY HOOK BASE BUSH L
2	124110201	1	下轴	LOWER SHAFT
3		2	油线	FELT
4	124110402	1	旋梭基座轴套R	ROTARY HOOK BASE BUSH R
5	124110501	1	抬牙凸轮	TOOTH LIFTING CAM
6	124110601	1	螺钉M6×0.75	SCREW PAN M6×0.75
7	115024001	1	油封	OIL SEAL
8	124110801	1	下轴中套	LOWER SHAFT SLEEVE
9	115083001	1	柱塞	RUBBER PRESSER
10	115083601	1	柱塞弹簧	RUBBER PRESSER SPRING
11	115083201	1	泵盖螺钉	SCREW
12	124111201	1	轴承套	BALL BEARING BUSH
13	012600636	6	螺钉M6×0.75-6	SCREW PAN M6×0.75-6
14	115024501	1	轴承6004ZZNR	BALL BEARING 6004ZZNR
15	124111501	1	同步轮D	TIMING PULLEY D

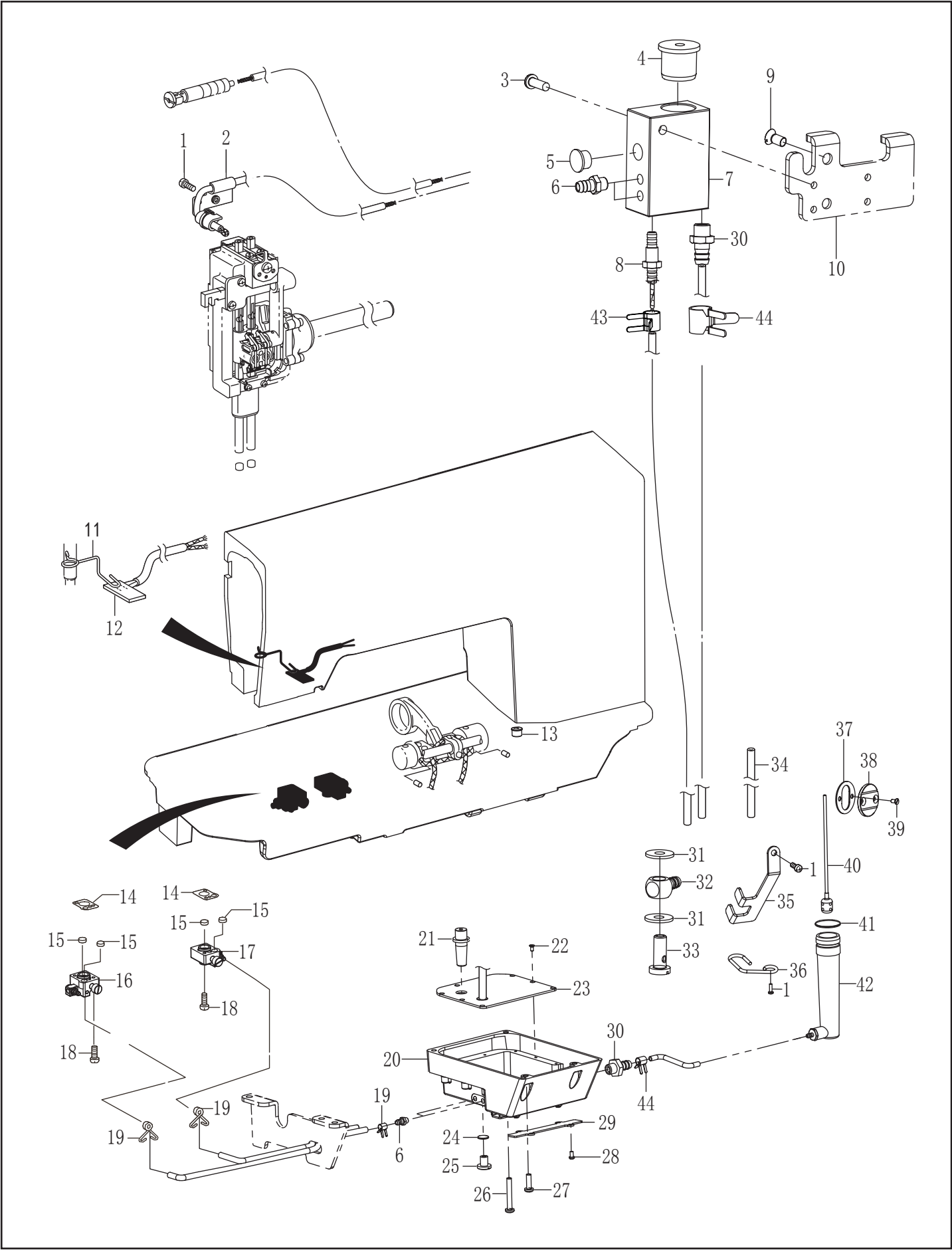
12. 供油润滑装置/Lubrication



12. 供油润滑装置/Lubrication

序号	图 号	数量	名 称	NAME OF PARTS
1	062501016	3	螺钉M5×10	SCREW PAN M5X10
2	124120301	1	油管支架	OIL SUPPORT
3	062401016	1	螺钉M4×10	SCREW PAN M4X10
4	101012702	1	电线过线圈	RUBBER CAP
5	115012401	1	橡皮塞8	RUBBER CAP 8
6	124123601	4	油嘴	NOZZLE
7	124125502	1	机头储油盒	ENGINE OIL BOX
8	168062601	1	油嘴	NOZZLE
9	124131401	2	螺钉M5×8	SCREW PAN M5X8
10	124170501	1	油盒安装板	OIL TANK MOUNTING PLATE
11	124120601	1	油毡压架	FELT SUPPORT
12	124120701	1	油毡	FELT
13	124121701	1	加油橡皮塞	RUBBER CAP
14	124125001	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING
15	124124701	4	油毡	FELT
16	124123701	1	左集油器组件	OIL COLLECTOR ASSY L
17	124123801	1	右集油器组件	OIL COLLECTOR ASSY R
18	018401632	4	螺钉M4×16	SCREW PAN M4X16
19	124127901	4	油管夹Φ7.4	OIL PIPE CLAMP
20	124122901	1	油盒	OIL BOX
21	124122501	1	长橡胶柱	RUBBER CAP
22	064300632	8	螺钉M3×6	SCREW PAN M3X6
23	124122701	1	油盒盖	OIL BOX COVER
24	168063001	1	O型圈	O RING
25	115080901	1	螺钉M8	SCREW PAN M8
26	018503532	2	螺钉M5×35	SCREW PAN M5X35
27	018501632	2	螺钉M5×16	SCREW PAN M5X16
28	062300516	4	螺钉M3×5	SCREW PAN M3X5
29	124123201	1	电线压板	WIRE PLATE
30	124123901	2	油嘴	NOZZLE
31	124125401	2	供油嘴垫片	NOZZLE GASKET
32	124125301	1	供油嘴	NOZZLE
33	124125201	1	供油螺钉	SUPPLY SCREW

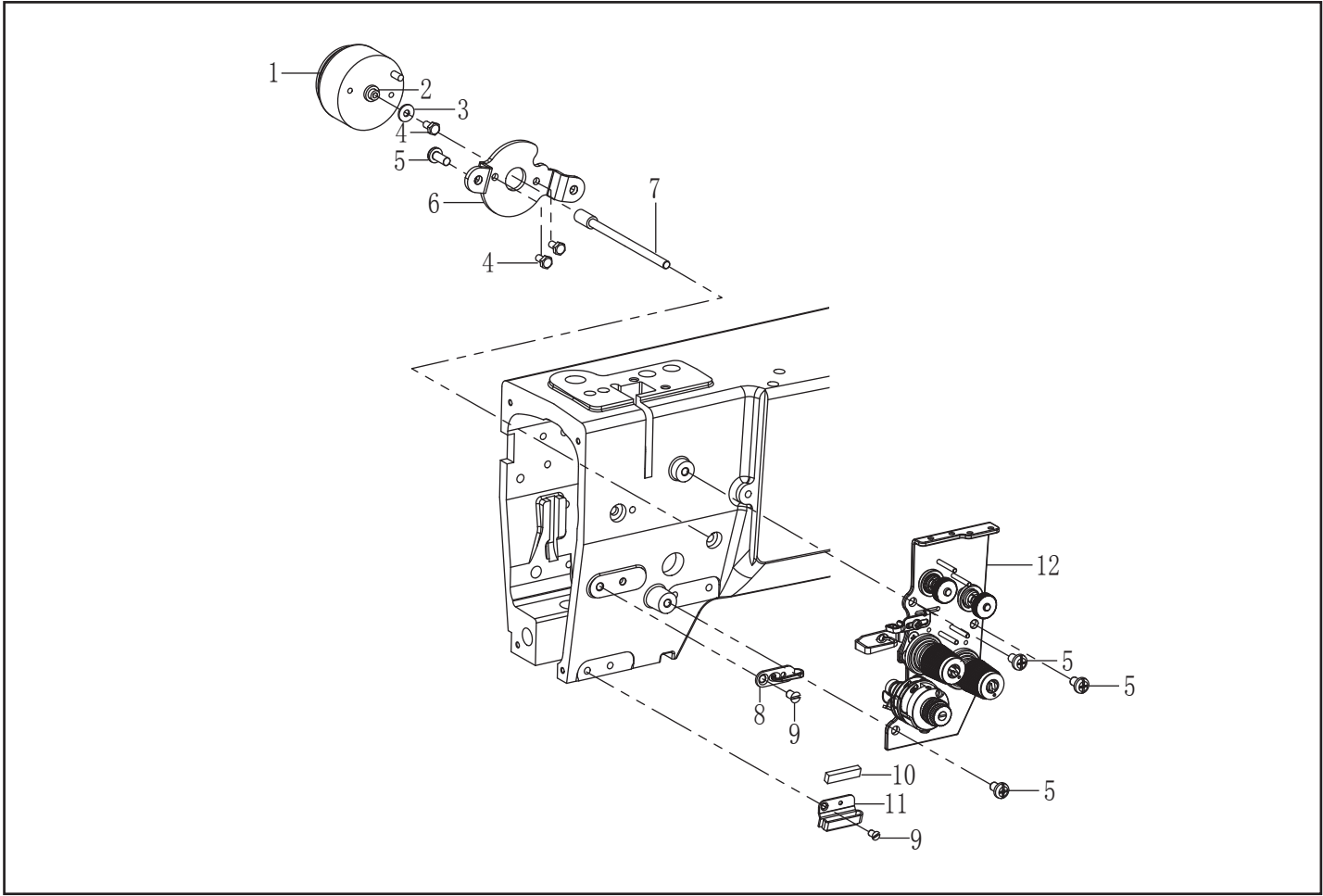
12. 供油润滑装置/Lubrication



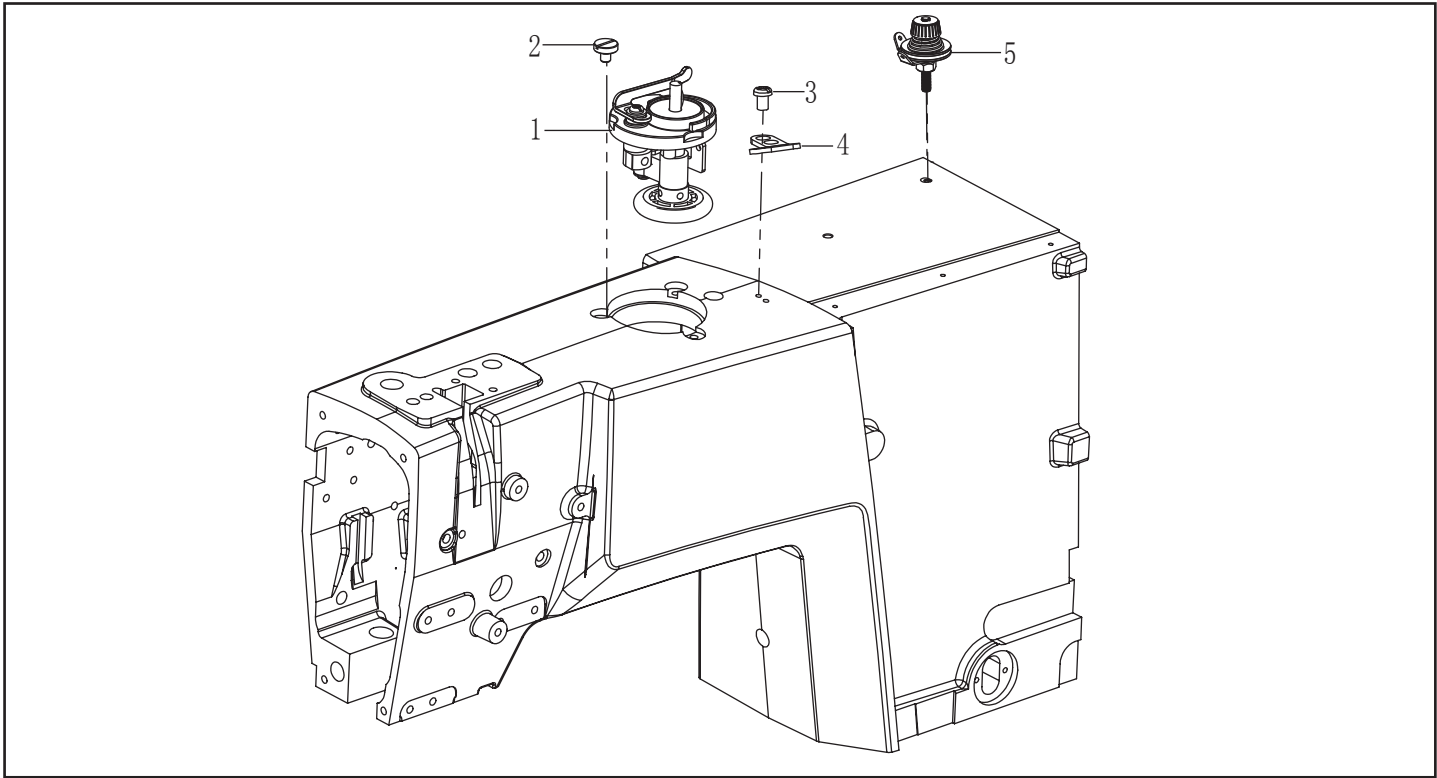
12. 供油润滑装置/Lubrication

序号	图 号	数量	名 称	NAME OF PARTS
34	124120101	1	弹簧套	SPRING HOUSING
35	124128001	1	油管导向	TUBING GUIDE
36	124128201	1	油管支持架	TUBING SUPPORT FRAME
37	168063501	1	油窗防油垫	OIL WINDOW GUSHION
38	168063401	1	油量视窗板	OIL GAGE WINDOW
39	115110401	2	螺钉SM3. 57	SCREW PAN SM3. 57
40	124121001	1	浮球组件	FLOAT ASSY
41	081022870	1	O型圈S22	O RING S22
42	124121201	1	副油罐	SUB TANK
43	124127901	3	油管夹 $\phi 7.4$	OIL PIPE CLAMP
44	124125901	2	油管夹 $\phi 9$	OIL PIPE CLAMP

13. 穿线装置/Threading mechanism



14. 绕线装置/Bobbin winder mechanism



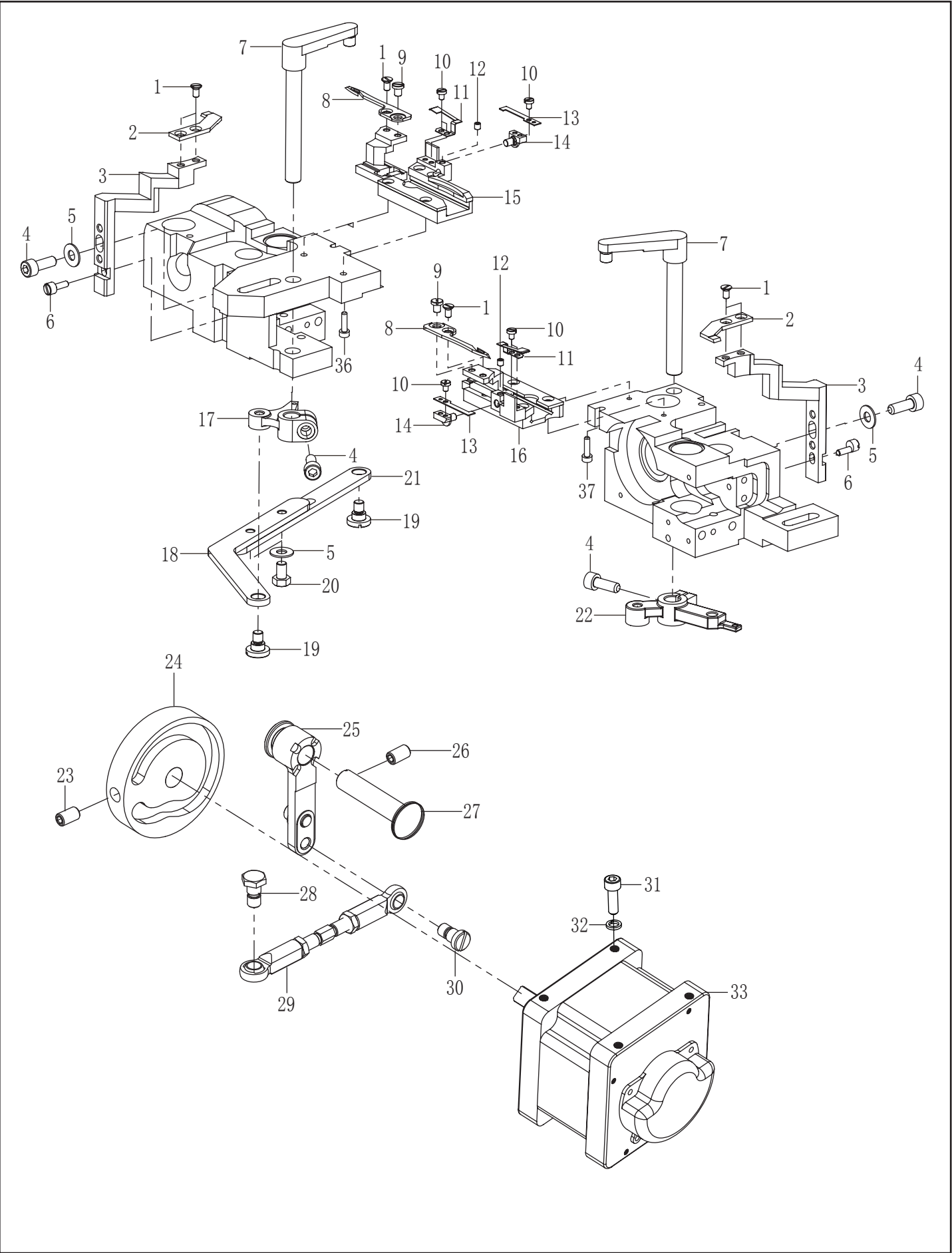
13. 穿线装置/Threading mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	691220000	1	松线电磁铁	TENSION RELEASE SOLENOID
2	101052701	2	缓冲垫	CUSHION
3	025040236	1	垫片M4	WASHER M4
4	062400616	3	螺钉M4×6	SCREW PAN M4×6
5	062501016	5	螺钉M5×10	SCREW PAN M5×10
6	124130601	1	松线电磁铁安装板	SOLENOID SETTING PLATE
7	124130301	1	松线轴	TENSION RELEASE CRANK
8	124131301	1	线导向M	THREAD GUIDE M ARM
9	124131401	2	螺钉M5×8	SCREW PAN M5×8
10	124131601	1	线导向D油毡	FELT
11	124131501	1	线导向D	THREAD GUIDE D ARM
12	124130101	1	面线调节组件	UPPER THREAD TENSION ASSY

14. 绕线装置/Bobbin winder mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	101022501	1	绕线器组件	BOBBIN WINDER UNIT
2	101022601	3	固定螺钉M5	BOBBIN WINDER FIXED SCREW
3	101022802	2	螺钉SM3. 57	SCREW PAN SM3. 57
4	101022701	1	切刀	KNIFE
5	124140501	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY

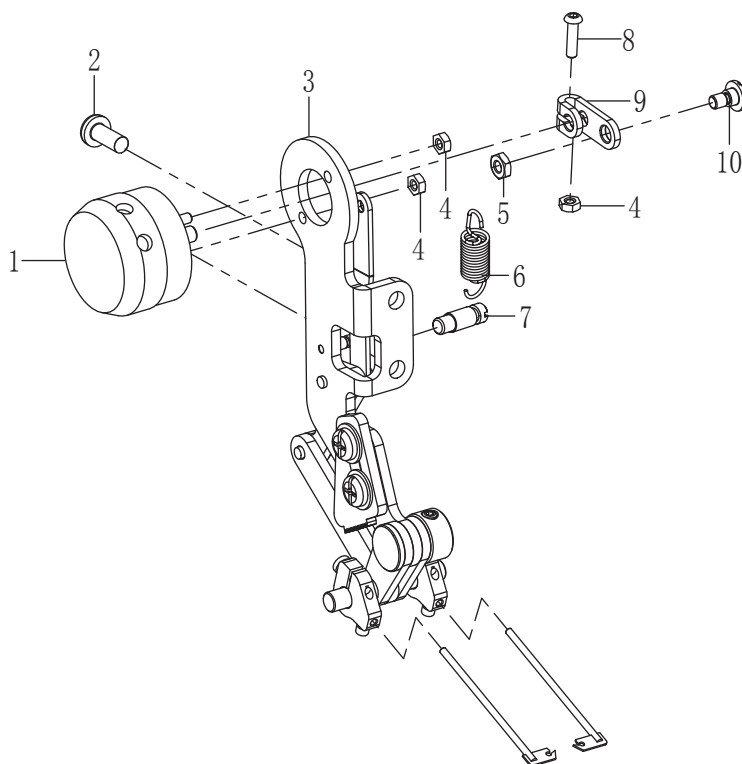
15. 切线装置/Thread trimmer mechanism



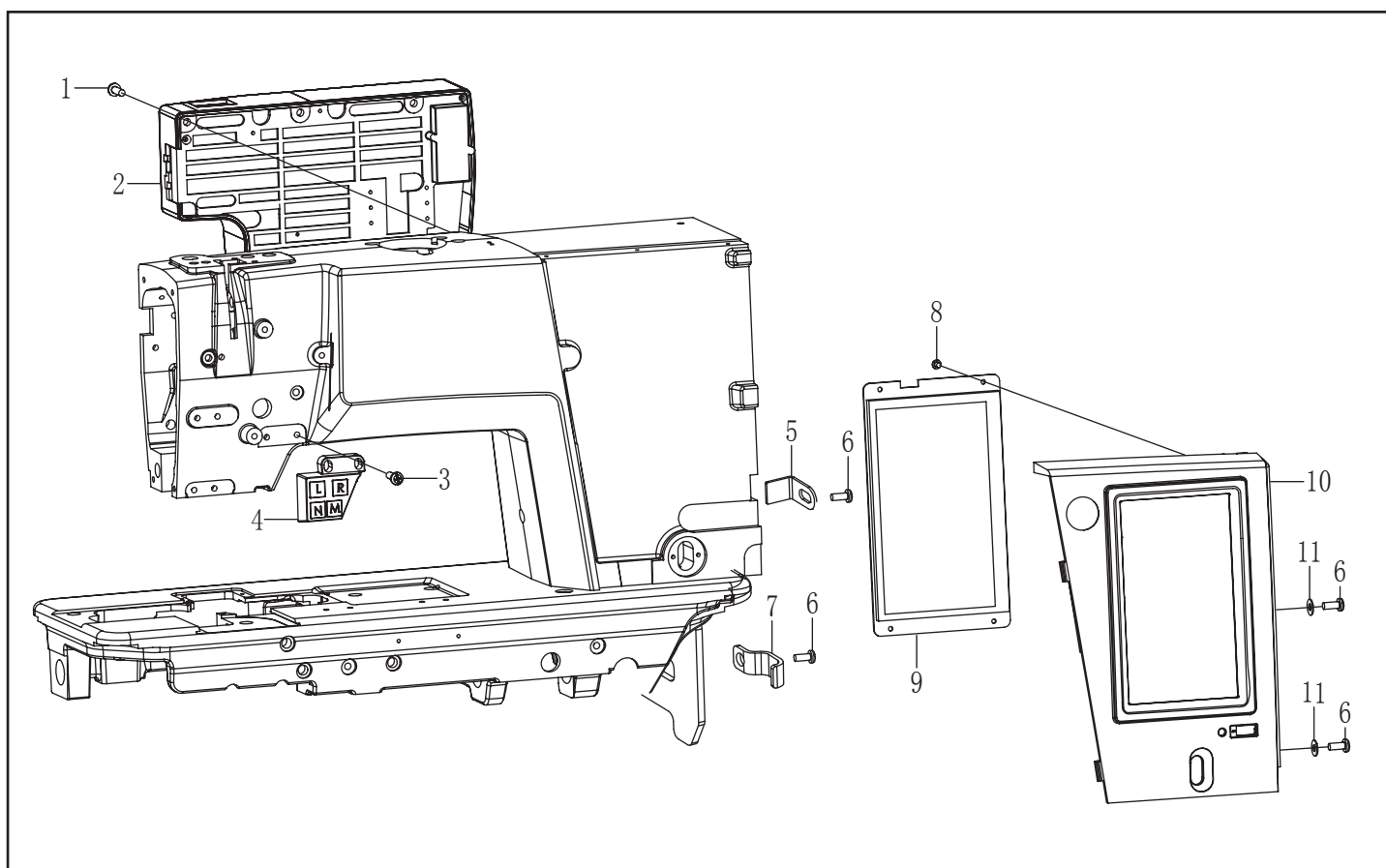
15. 切线装置/Thread trimmer mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124155902	6	螺钉SM3. 57×40-5	SCREW SM3. 57×40-5
2	124156001	2	定刀	FIXED KNIFE
3	124156101	1	定刀架	FIXED KNIFE BASE
4	017501032	2	螺钉M5×10	SCREW M5×10
5	025050236	2	垫片M5	WASHER M5
6	124156202	2	调节销	FIXED KNIFE BASE ADJUST
7	124156301	2	动刀杆	KNIFE BASE SHAFT ASSY
8	124156401	2	动刀	DRIVING KNIFE
9	124156503	2	螺钉SM3. 57×40-5	SCREW SM3. 57×40-5
10	124156601	6	螺钉M2. 5×4	SCREW M2. 5×4
11	124156702	2	弹簧片	CLAMP
12	012300332	2	螺钉M3×3	SCREW M3×3
13	124156801	2	弹簧片	CLAMP
14	124156901	2	弹簧片安装支座	CLAMP SPRING BASE
15	124157001	1	动刀座组件 L	KNIFE SUPPORT ASSY L
16	124157101	1	动刀座组件 R	KNIFE SUPPORT ASSY R
17	124157201	1	切线杠杆 L	THREAD TRIMMER LEVER L
18	124157301	1	切线连杆 L	T-TRIMMER CONNECTIONG ROD L
19	124150801	2	轴位螺钉 M5	SCREW M5
20	017500812	2	螺钉M5×8	SCREW M5×8
21	124150601	1	切线连杆 R	T-TRIMMER CONNECTIONG ROD R
22	124157501	1	切线杠杆 R	THREAD TRIMMER LEVER R
23	014601016	2	螺钉M6×10	SCREW M6×10
24	124152303	1	切线凸轮	THREAD TRIMMER CAM
25	124052802	1	抬压曲柄连杆组件	P-BAR LIFTER CRANK LEVER
26	012500536	1	螺钉M5×5	SCREW M5×5
27	124052902	1	抬压曲柄连杆销	PIN
28	124151101	2	段螺钉M6	SCREW M6
29	124159002	1	球接头组件	ROUND JOINT ASSY
30	124151102	1	段螺钉M6	SCREW M6
31	018501632	4	螺钉M5×16	SCREW M5×16
32	028050246	4	弹簧垫片	WASHER 5
33	124152503	1	步进电机86	MOTOR

16. 扫线装置/Thread wiper mechanism



17. 控制箱/Control box



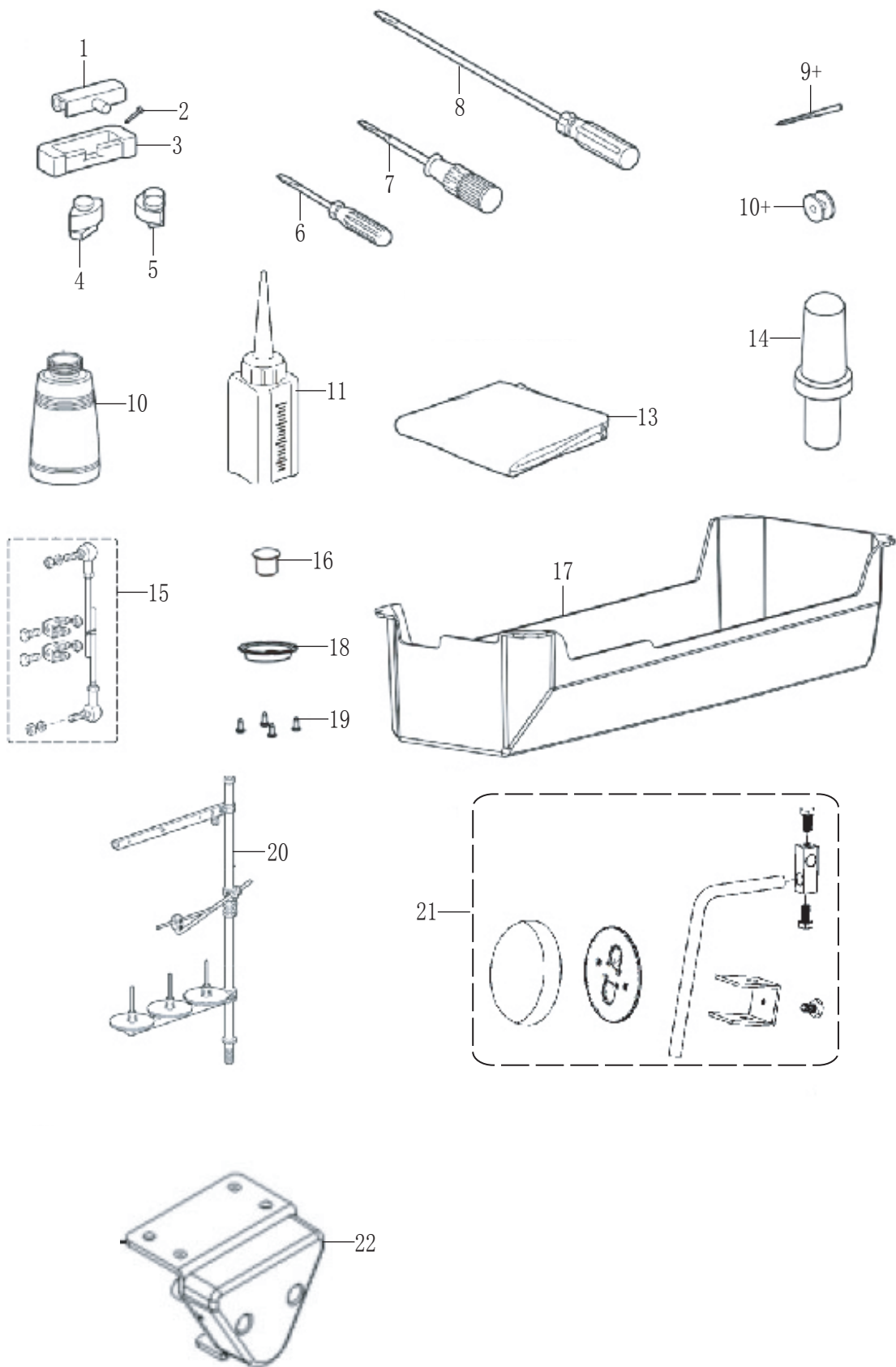
16. 扫线装置/Thread wiper mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124160101	1	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY
2	062501016	2	螺钉M5X10	SCREW PAN M5X10
3	124160801	1	扫线连杆组件	THREAD WIPER ROD
4	021300103	3	螺母M3	NUT M3
5	021400306	1	螺母M4	NUT M4
6	124094302	1	复位簧	SPRING COMPRESION
7	124160801-4	1	弹簧销	SPRING PIN
8	124150101	1	螺钉M3X12	SCREW PAN M3X12
9	124160201	1	扫线电磁铁曲柄	THREAD WIPER CRANK
10	124160501	1	轴位螺钉M4	SCREW M4

17. 控制箱/Control box

序号	图 号	数量	名 称	NAME OF PARTS
1	018502032	3	螺钉M5X20	SCREW PAN M5X20
2	168101501	1	电控箱组件	ELECTRONIC CONTROL BOX ASSY
3	062501616	2	螺钉M5X16	SCREW PAN M5X16
4	124170902	1	按钮组件	BUTTON COMPONENT
5	102110302	1	电线夹	TUBING CLAMP
6	062500812	4	螺钉M5X8	SCREW PAN M5X8
7	115140301	1	电线夹 U2	TUBING CLAMP U2
8		4	木螺钉	WOOD SCREW
9	180050201	1	操作屏 7	OPERATING SCREEN 7
10	124172101	1	操作盒外壳	OPERATING BOX SHELL
11	025050132	2	垫片M5	WASHER M5

18. 附件/Accessories



18. 附件/Accessories

序号	图 号	数量	名 称	NAME OF PARTS
1	115150401	2	机头铰链	HEAD HINGE
2	115151701	4	钉	NAIL
3	115150501	2	机头铰链套	RUBBER CUSHION
4	115150601	2	头部防震垫	HEAD CUSHION
5	115150801	2	头部防震垫	HEAD CUSHION
6	115151601	1	螺丝刀(小)	SCREW-DRIVER(S)
7	115151701	1	螺丝刀(中)	SCREW-DRIVER(M)
8	115151801	1	螺丝刀(大)	SCREW-DRIVER(L)
9+	115024106	1包	DP×5 #14	NEEDLE, DP×5 #14
9+	115024102	1包	DP×5 #20	NEEDLE DP×5 #20
10+	124095501	4	梭芯 245II	BOBBIN 245II
10+	125095501	4	梭芯 275II	BOBBIN 275II
11	124181101	1	油壶	OILER
12	115151001	1	加油壶组件	OILER ASSY
13	6040101	1	机头罩	HEAD COVER
14	169140901	1	机头撑杆	HEAD REST
15	115151901	1	连杆组件	CONNECTING ROD ASSY
16	124170401	1	橡皮塞7	RUBBER CAP 7
17	124181801	1	油盘	OIL PAN
18	124181901	1	放油口	OIL FEEDING PIPE
19	124182001	4	螺钉ST3.5-9.5	SCREW ST3.5-9.5
20	124182801	1	线架组件 3DR	COTTON STAND ASSY 3DR
21	115060101	1	膝控组件	KNEE LIFTER ASSY
22	169050101	1	电子膝靠组件	ELECTRONIC